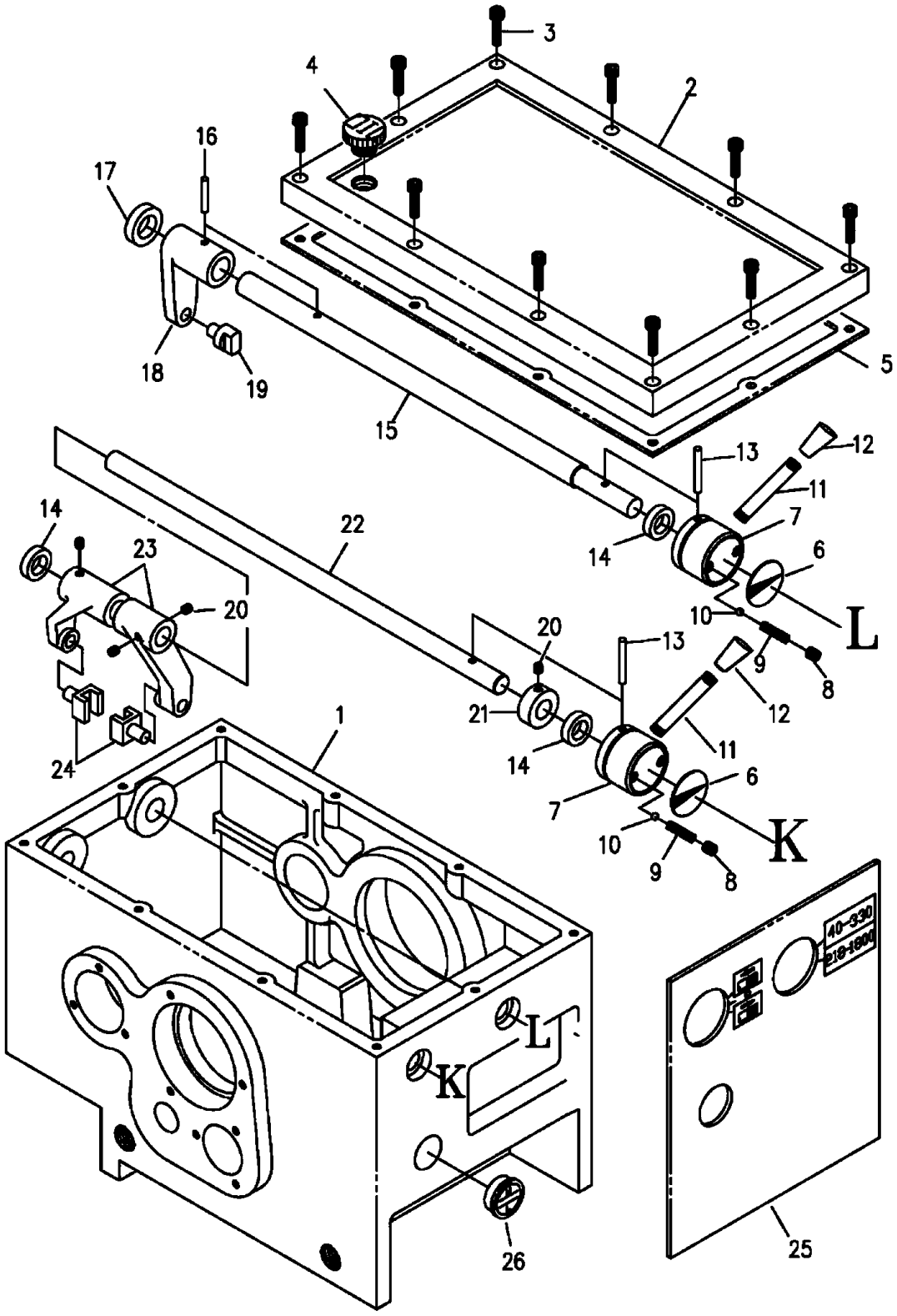
# JET EVS-1440B | Stock 311443

## Diagram A - EVS-1440B Headstock Assembly (1 of 3)

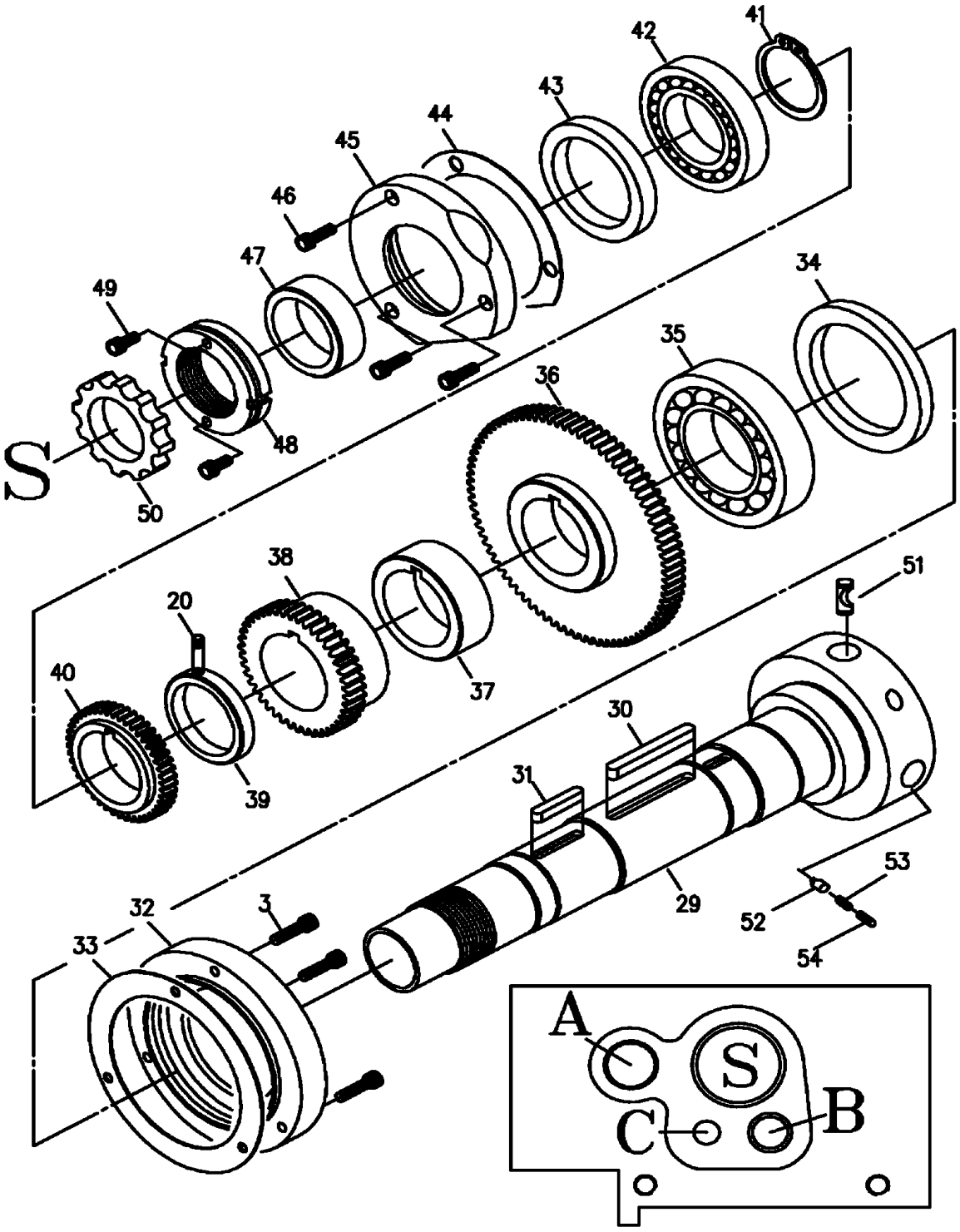
Original JET parts reference | Match model, voltage and serial-number notes

### 15.1.1 EVS-1440B Headstock Assembly – Exploded View I



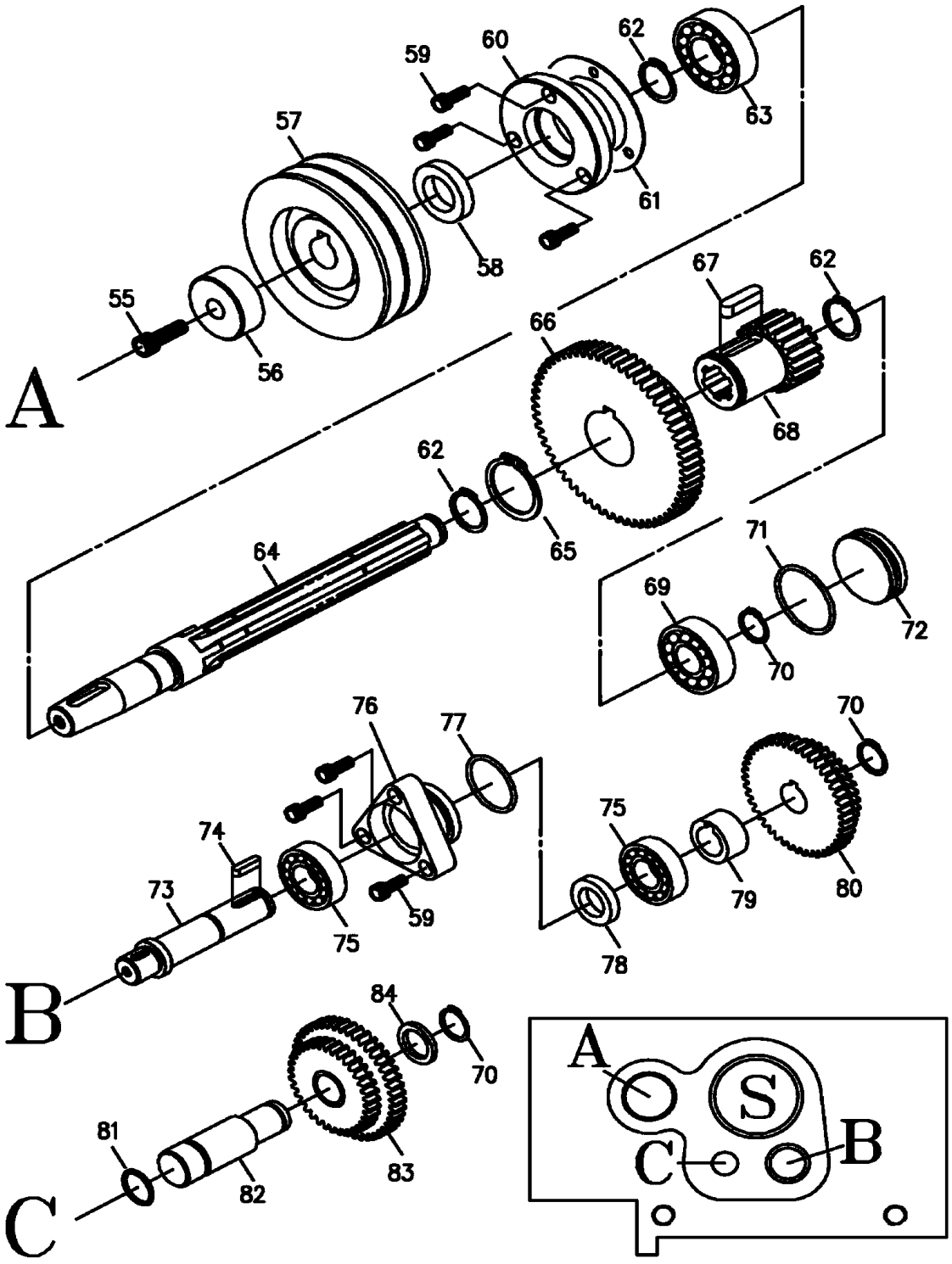

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### 15.1.2 EVS-1440B Headstock Assembly – Exploded View II




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### 15.1.3 EVS-1440B Headstock Assembly – Exploded View III




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## Parts List A - EVS-1440B Headstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EVS1440B-A01 | Headstock Casting | 405Lx235Wx264H | 1 |
| 2 | EBL1236VS-A02 | Headstock Cover | 405Lx235Wx23H | 1 |
| 3 | TS-1503061 | Socket Head Cap Screw | M6x25mm | 13 |
| 4 | EBL1236VS-A04 | Plug | 3/4 in.(PVC) | 1 |
| 5 | EBL1236VS-A05 | Gasket For Headstock Cover | | 1 |
| 6 | EBL1236VS-A06 | Index Plate | | 2 |
| 7 | EBL1236VS-A07 | Handle | Ø45x35L | 2 |
| 8 | TS-1524011 | Set Screw | M8x8L | 2 |
| 9 | EBL1236VS-A09 | Spring | 1/4inx27mm | 2 |
| 10 | SB-1/4 | Steel Ball | 1/4 in. dia | 2 |
| 11 | EBL1236VS-A11 | Lever | | 2 |
| 12 | EVS1440B-A12 | Handle | Ø22xØ15x43L | 2 |
| | EVS1440B-A12A | Handle Assembly (includes #11,12) | | 2 |
| 13 | EBL1236VS-A13 | Pin | 5x40mm | 2 |
| 14 | EBL1236VS-A14 | Oil Seal | TC 16x26x7mm | 2 |
| 15 | EBL1236VS-A15 | Shaft | Ø19.5x425L (Ø16) | 1 |
| 16 | EBL1236VS-A16 | Pin | Ø5x30mm | 1 |
| 17 | EBL1236VS-A17 | Oil Seal | TC 19x32x8mm | 1 |
| 18 | EBL1236VS-A18 | Shaft Fork | PCD 62x50L | 1 |
| 19 | EBL1236VS-A19 | Shift Fork | Ø19x26.5 | 2 |
| 20 | TS-1523011 | Set Screw | M6x6L | 4 |
| 21 | EBL1236VS-A21 | Collar | | 1 |
| 22 | EBL1236VS-A22 | Shaft | Ø19.5x425L (Ø16) | 1 |
| 23 | EBL1236VS-A23 | Shift Fork | 122L 55h | 2 |
| 24 | EBL1236VS-A24 | Shift Fork | | 2 |
| 25 | EVS1440B-A25 | Headstock Plate | | 1 |
| 26 | EBL1236VS-A26 | Oil Sight | 1-1/8 in.(28mm.) | 1 |

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# JET EVS-1440B | Stock 311443

## Parts List A - EVS-1440B Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 29 | EBL1236VS-A29 | Main Spindle | Ø117.5x408.1L | 1 |
| 30 | EBL1236VS-A30 | Key | 8x70mm | 1 |
| 31 | EBL1236VS-A31 | Key | 7x40mm | 1 |
| 32 | EBL1236VS-A32 | Cover | Ø145xØ80.5x25W | 1 |
| 33 | EBL1236VS-A33 | Gasket | | 1 |
| 34 | EBL1236VS-A34 | Oil Seal | TC Ø80xØ105xØ10mm | 1 |
| 35 | BB-32212 | Bearing | No.32212 | 1 |
| 36 | EBL1236VS-A36 | Gear | 2M 82T | 1 |
| 37 | EBL1236VS-A37 | Collar | Ø75xØ55x26 key 8x4.5 | 1 |
| 38 | EBL1236VS-A38 | Gear | 2M 43T | 1 |
| 39 | EBL1236VS-A39 | Collar | Ø52.25xØ52x20W key 7x3.5 | 1 |
| 40 | EBL1236VS-A40 | Gear | 1.75M 45T | 1 |
| 41 | EBL1236VS-A41 | Circlip | S-50mm | 1 |
| 42 | BB-30210 | Bearing | No.30210 | 1 |
| 43 | EBL1236VS-A43 | Oil Seal | TC 65x85x12mm | 1 |
| 44 | EBL1236VS-A44 | Gasket | | 1 |
| 45 | EBL1236VS-A45 | Cover | Ø123x21W | 1 |
| 46 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 3 |
| 47 | EBL1236VS-A47 | Collar | Ø64.5xØ50x20W | 1 |
| 48 | EBL1236VS-A48 | Nut | Ø75x19W | 1 |
| 49 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 2 |
| 50 | EBL1236VS-A50 | Index Ring | Ø72xØ45x12 | 1 |
| 51 | EBL1236VS-A51 | Cam Lock | | 3 |
| 52 | EBL1236VS-A52 | Pin | | 3 |
| 53 | EBL1236VS-A53 | Spring | | 3 |
| 54 | EBL1236VS-A54 | Screw | | 3 |
| 55 | TS-1504051 | Socket Head Cap Screw | M8x25L | 1 |
| 56 | EBL1236VS-A56 | Washer | Ø44xØ7.9x17 | 1 |

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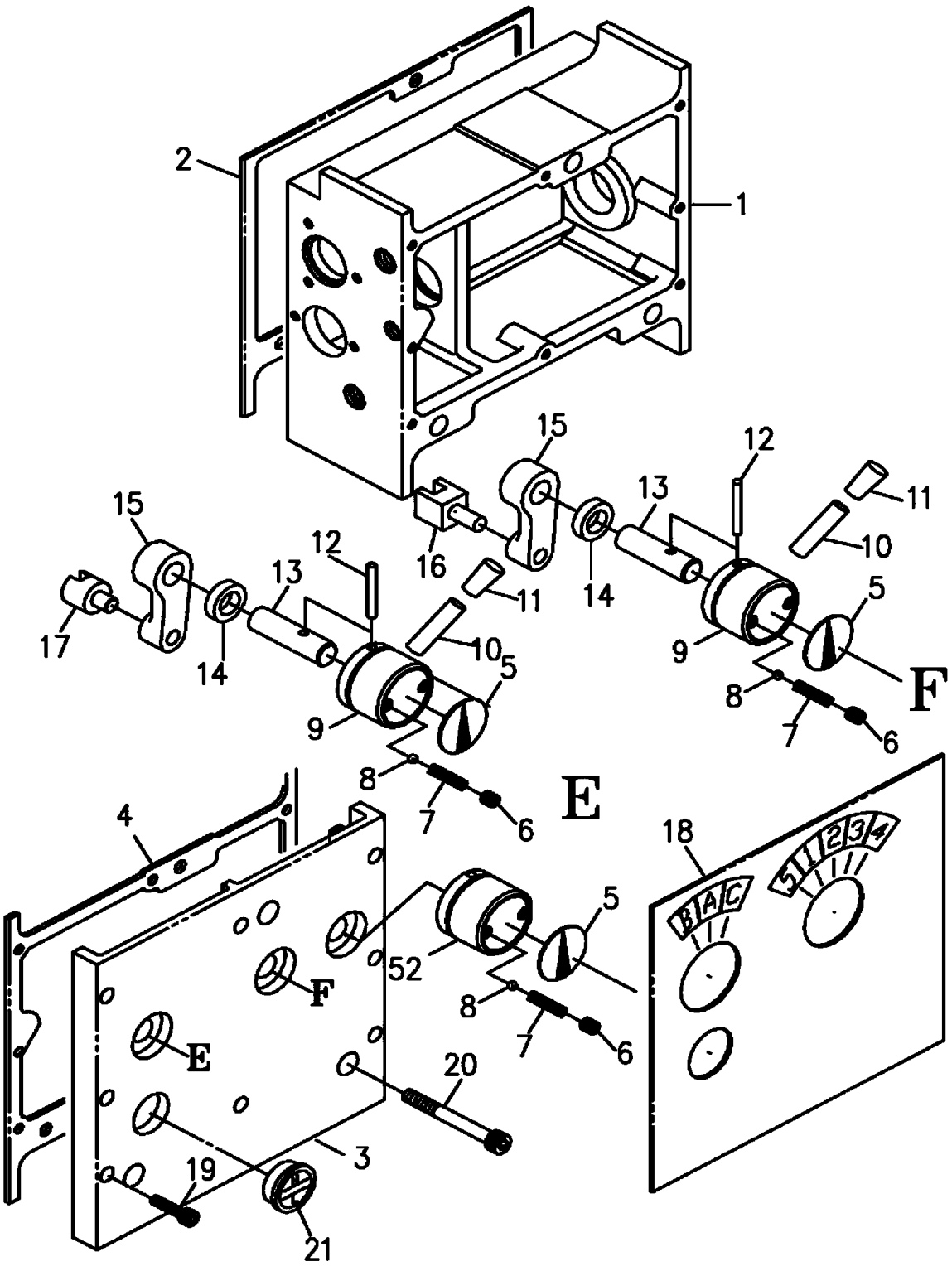
## Parts List A - EVS-1440B Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 57 | EBL1236VS-A57 | Pulley | Ø114.3xØ21.35x50W | 1 |
| 58 | EBL1236VS-A58 | Oil Seal | TC 25x40x8mm | 1 |
| 59 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 6 |
| 60 | EBL1236VS-A60 | Cover | Ø80x21L (Ø35) | 1 |
| 61 | EBL1236VS-A61 | Gasket | | 1 |
| 62 | EBL1236VS-A62 | Circlip | S-25mm | 3 |
| 63 | BB-6205 | Bearing | No.6205 | 1 |
| 64 | EBL1236VS-A64 | Shaft | Ø30x302L 21x25x5 | 1 |
| 65 | EBL1236VS-A65 | Circlip | S-38mm | 1 |
| 66 | EBL1236VS-A66 | Gear | 2M 60T | 1 |
| 67 | EBL1236VS-A67 | Key | 8x30mm | 1 |
| 68 | EBL1236VS-A68 | Gear | 2M 21T | 1 |
| 69 | BB-6204 | Bearing | No.6204 | 1 |
| 70 | EBL1236VS-A70 | Circlip | S-20mm | 3 |
| 71 | EBL1236VS-A71 | O-Ring | 42x48x3.0mm | 1 |
| 72 | EBL1236VS-A72 | Plug | Ø47x12W | 1 |
| 73 | EBL1236VS-A73 | Shaft | Ø25x109L key 5x2.5 | 1 |
| 74 | EBL1236VS-A74 | Key | 5x20mm | 1 |
| 75 | BB-6004 | Bearing | No.6004 | 2 |
| 76 | EBL1236VS-A76 | Cover | P.C.D. Ø42xØ32x32L | 1 |
| 77 | EBL1236VS-A77 | O-Ring | 34x40x3.0mm | 1 |
| 78 | EBL1236VS-A78 | Oil Seal | TC 20x32x2.5mm | 1 |
| 79 | EBL1236VS-A79 | Collar | Ø30xØ20x16W key 7x3.5 | 1 |
| 80 | EBL1236VS-A80 | Gear | 1.75M 35/45T | 1 |
| 81 | EBL1236VS-A81 | O-Ring | 20x25x2.5mm | 1 |
| 82 | EBL1236VS-A82 | Shaft | Ø25x85L | 1 |
| 83 | EBL1236VS-A83 | Gear | 1.75M 35/45T | 1 |
| 84 | EBL1236VS-A84 | Collar | Ø28xØ20x3W | 1 |

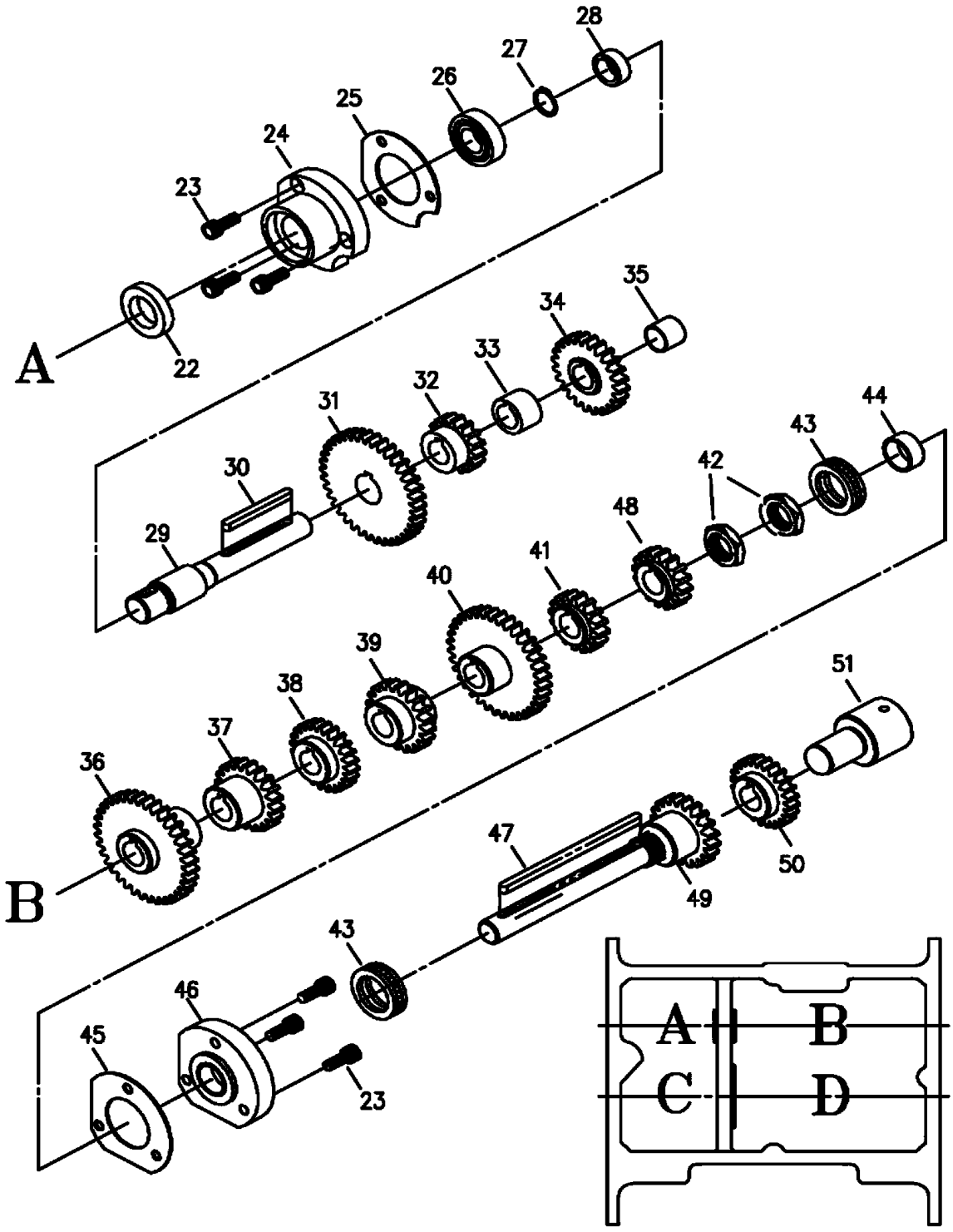
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### 15.2.1 EVS-1440B Gearbox Assembly – Exploded View I



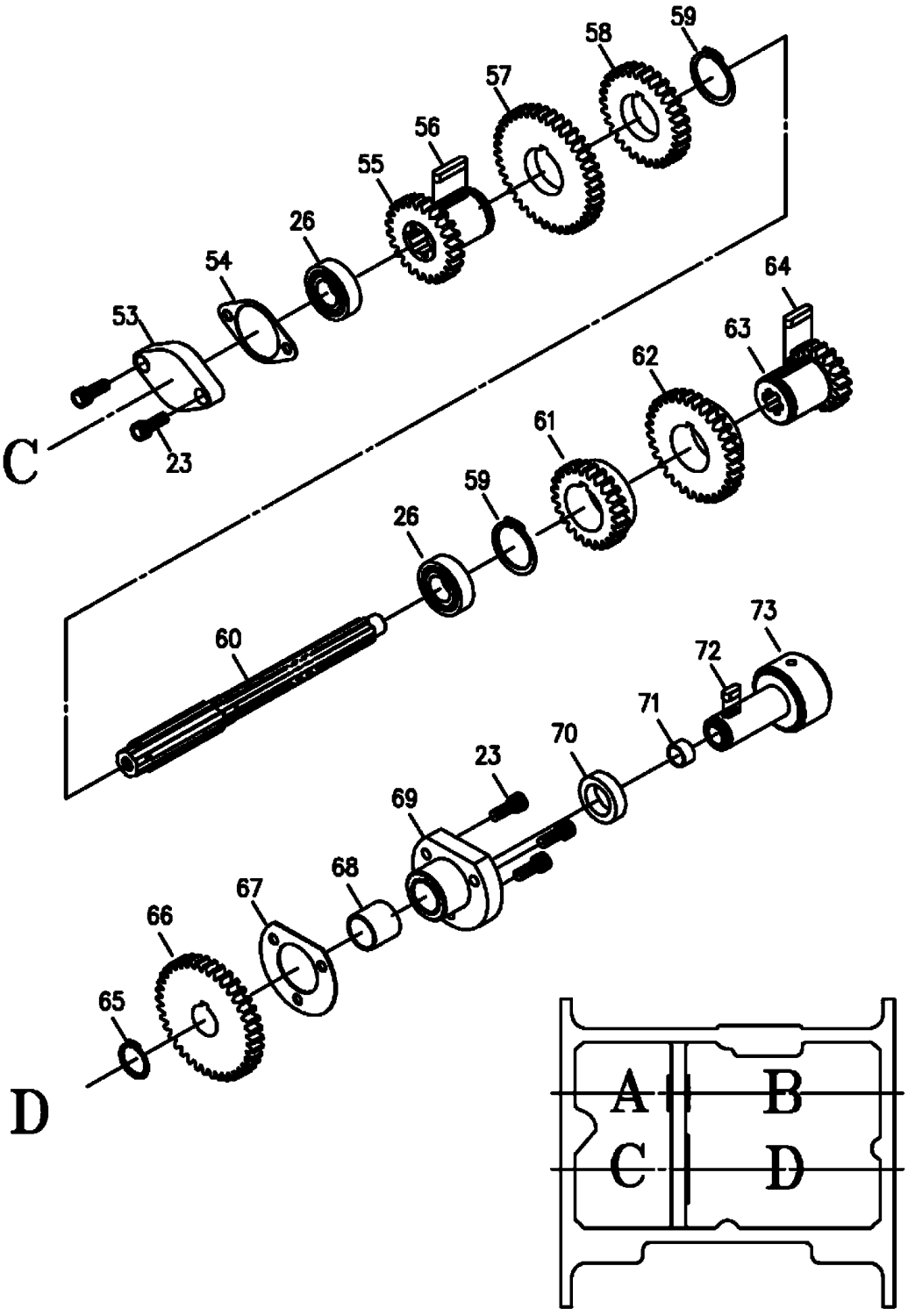

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### 15.2.2 EVS-1440B Gearbox Assembly – Exploded View II




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### 15.2.3 EVS-1440B Gearbox Assembly – Exploded View III




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## Parts List B - EVS-1440B Gearbox Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EBL1236VS-B01 | Gear Box | | 1 |
| 2 | EBL1236VS-B02 | Gasket For Gearbox | | 1 |
| 3 | EBL1236VS-B03 | Gear Box Cover | | 1 |
| 4 | EBL1236VS-B04 | Gasket For Gearbox Cover | | 1 |
| 5 | EBL1236VS-B05 | Index Plate | | 3 |
| 6 | TS-1524011 | Set Screw | M8x8L | 3 |
| 7 | EBL1236VS-B07 | Spring | 1/4 in x 27mm | 3 |
| 8 | SB-1/4 | Ball Steel | 1/4 in. dia | 3 |
| 9 | EBL1236VS-B09 | Handle | Ø45x35L | 2 |
| 10 | EBL1236VS-B10 | Lever | | 2 |
| 11 | EVS1440B-A12 | Handle | dia.22xdia.15 x43L | 2 |
| | EVS1440B-B11A | Handle Assembly (includes #10,11) | | 2 |
| 12 | EBL1236VS-B12 | Pin | Ø5x40mm | 2 |
| 13 | EBL1236VS-B13 | Lever | | 2 |
| 14 | EBL1236VS-B14 | Oil Seal | TC 16x26x7mm | 2 |
| 15 | EBL1236VS-B15 | Shift Lever | | 2 |
| 16 | EBL1236VS-B16 | Shift Fork | | 1 |
| 17 | EBL1236VS-B17 | Shift Fork | | 1 |
| 18 | EVS1440B-B18 | Gear Box Plate | | 1 |
| 19 | TS-1503061 | Socket Head Cap Screw | M6x25mm | 8 |
| 20 | TS-1504131 | Socket Head Cap Screw | M8x70mm | 3 |
| 21 | EBL1236VS-B21 | Oil Sight | 1-1/8 in.(28mm.) | 1 |
| 22 | EBL1236VS-B22 | Oil Seal | TC 22x35x7mm | 1 |
| 23 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 11 |

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## Parts List B - EVS-1440B Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 24 | EBL1236VS-B24 | Cover | | 1 |
| 25 | EBL1236VS-B25 | Gasket | | 1 |
| 26 | BB-6003 | Bearing | No.6003 | 3 |
| 27 | EBL1236VS-B27 | Circlip | S-16mm | 1 |
| 28 | EBL1236VS-B28 | Collar | | 1 |
| 29 | EBL1236VS-B29 | Shift | | 1 |
| 30 | EBL1236VS-B30 | Key | 5x55mm | 1 |
| 31 | EBL1236VS-B31 | Gear | 2M 32T | 1 |
| 32 | EBL1236VS-B32 | Gear | 2M 16T | 1 |
| 33 | EBL1236VS-B33 | Collar | | 1 |
| 34 | EBL1236VS-B34 | Gear | 2M 24T | 1 |
| 35 | EBL1236VS-B35 | Collar | LFB-1615 | 1 |
| 36 | EBL1236VS-B36 | Gear | 2M 30T | 1 |
| 37 | EBL1236VS-B37 | Gear | 2.75M 20T | 1 |
| 38 | EBL1236VS-B38 | Gear | 2.75M 18T | 1 |
| 39 | EBL1236VS-B39 | Gear | 2.75M 16T | 1 |
| 40 | EBL1236VS-B40 | Gear | 2.25M 28T | 1 |
| 41 | EBL1236VS-B41 | Gear | 2M 16T | 1 |
| 42 | EBL1236VS-B42 | Nut | | 2 |
| 43 | BB-51104 | Thrust Bearing | No.51104 | 2 |
| 44 | EBL1236VS-B44 | Collar | LFB-2010 | 1 |
| 45 | EBL1236VS-B45 | Gasket | | 1 |
| 46 | EBL1236VS-B46 | Cover | | 1 |
| 47 | EBL1236VS-B47 | Key | 5x70mm | 1 |
| 48 | EBL1236VS-B48 | Gear | | 1 |

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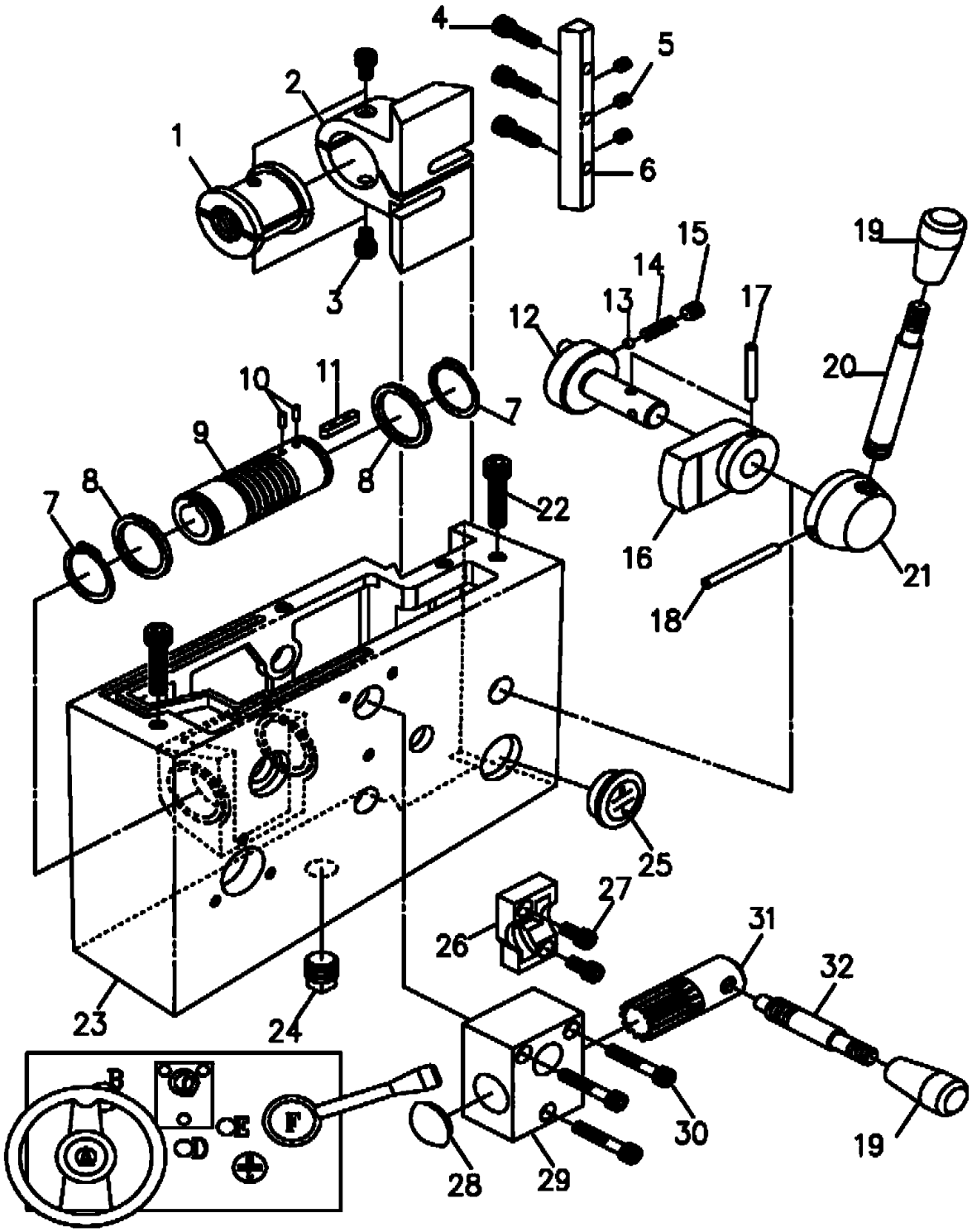
## Parts List B - EVS-1440B Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 49 | EBL1236VS-B49 | Shaft | | 1 |
| 50 | EBL1236VS-B50 | Shaft | | 1 |
| 51 | EBL1236VS-B51 | Clutch | | 1 |
| 52 | EBL1236VS-B52 | Handle | | 1 |
| 53 | EBL1236VS-B53 | Cover | | 1 |
| 54 | EBL1236VS-B54 | Gasket | | 1 |
| 55 | EBL1236VS-B55 | Gear | 2M 2T | 1 |
| 56 | EBL1236VS-B56 | Key | 5x15mm | 1 |
| 57 | EBL1236VS-B57 | Gear | 2M 40T | 1 |
| 58 | EBL1236VS-B58 | Gear | 2M 30T | 1 |
| 59 | EBL1236VS-B59 | Circlip | S-30 | 2 |
| 60 | EBL1236VS-B60 | Shaft | | 1 |
| 61 | EBL1236VS-B61 | Gear | 2M 25T | 1 |
| 62 | EBL1236VS-B62 | Gear | 2.75M 20T | 1 |
| 63 | EBL1236VS-B63 | Gear | 2.25M 20T | 1 |
| 64 | EBL1236VS-B64 | Key | 5x20mm | 1 |
| 65 | EBL1236VS-B65 | Circlip | S-20mm | 1 |
| 66 | EBL1236VS-B66 | Gear | 2M 38T | 1 |
| 67 | EBL1236VS-B67 | Gasket | | 1 |
| 68 | EBL1236VS-B68 | Collar | LFB-2020 | 1 |
| 69 | EBL1236VS-B69 | Cover | | 1 |
| 70 | EBL1236VS-B70 | Oil Seal | TC 20x30x8mm | 1 |
| 71 | EBL1236VS-B71 | Collar | LFB-1208 | 1 |
| 72 | EBL1236VS-B72 | Key | 5x12mm | 1 |
| 73 | EBL1236VS-B73 | Shaft | | 1 |

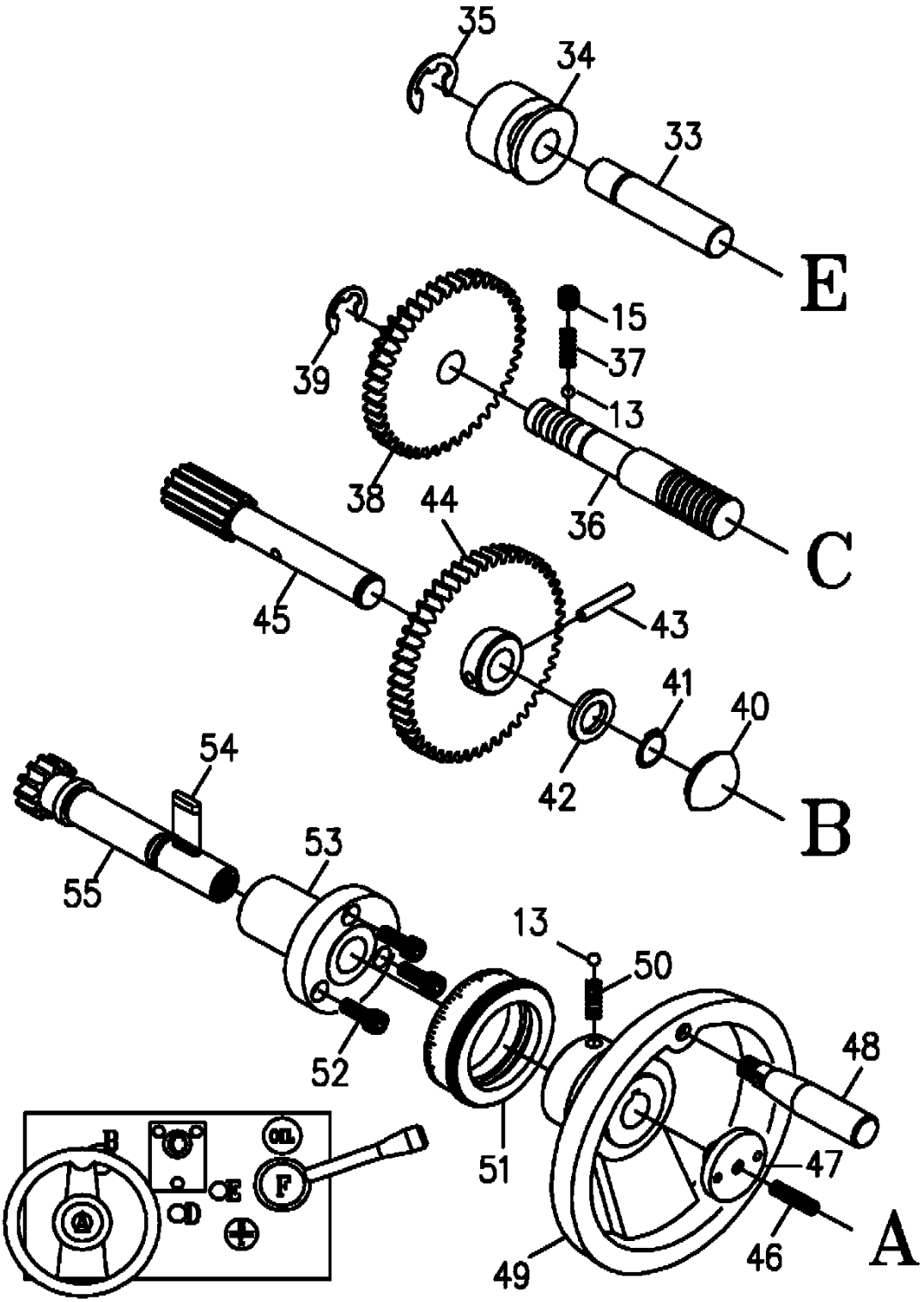
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### 15.3.1 EVS-1440B Apron Assembly – Exploded View I



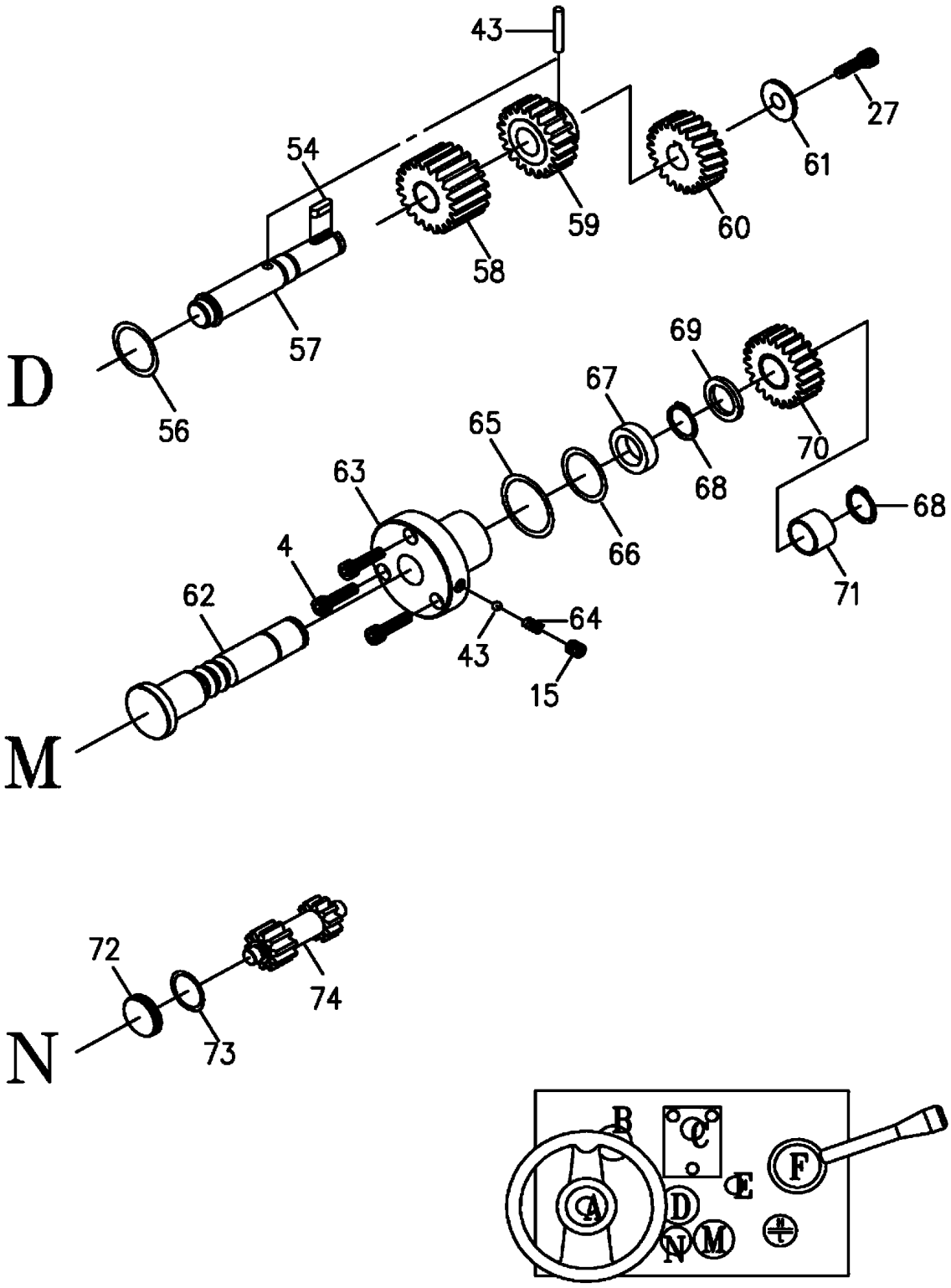

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### 15.3.2 EVS-1440B Apron Assembly – Exploded View II




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### 15.3.3 EVS-1440B Apron Assembly – Exploded View III




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# JET EVS-1440B | Stock 311443

## Parts List C - EVS-1440B Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EBL1236VS-C01 | Half Nut | 8TPI | 1 |
| 2 | EBL1236VS-C02 | Half Nut Bracket | 105Lx50Wx71h | 1 |
| 3 | TS-1503021 | Socket Head Cap Screw | M6x10mm | 2 |
| | EBL1236VS-C01A | Half Nut Assembly (includes #1~3) | | 1 |
| 4 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 6 |
| 5 | TS-1523031 | Set Screw | M6x10mm | 3 |
| 6 | EBL1236VS-C06 | Gib | 13.8Wx10Hx125L | 1 |
| 7 | EBL1236VS-C07 | Circlip | S-30mm | 2 |
| 8 | EBL1236VS-C08 | Collar | Ø38.1xØ31x3t | 2 |
| 9 | EBL1236VS-C09 | Worm | Ø19.05xØ31x841L | 1 |
| 10 | EBL1236VS-C10 | Pin | 3x8 mm | 2 |
| | EBL1236VS-C08A | Collar Assembly (includes #8~10) | | 1 |
| 11 | EBL1236VS-C11 | Key | 5x25mm | 1 |
| 12 | EBL1236VS-C12 | Shaft | Ø39.9x61L | 1 |
| 13 | SB-1/4 | Ball Steel | 1/4 in. dia | 4 |
| 14 | EBL1236VS-C14 | Spring | 1/4 in x 25mm | 1 |
| 15 | TS-1524011 | Set Screw | M8x8mm | 3 |
| 16 | EBL1236VS-C16 | Lever | 62Lx36Wx17H | 1 |
| 17 | EBL1236VS-C17 | Pin | Ø5x36mm | 1 |
| 18 | EBL1236VS-C18 | Pin | Ø5x60mm | 1 |
| 19 | EVS1440B-A12 | Handle | dia.22xdia.15 x43L | 2 |
| | EVS1440B-C19A | Handle Assembly (includes #19,20) | | 1 |
| 20 | EBL1236VS-C20 | Lever | Ø1/2"x107mmL | 1 |
| 21 | EBL1236VS-C21 | Handle | Ø50x30L Ø16 | 1 |
| 22 | TS-1504071 | Socket Head Cap Screw | M8x35mm | 2 |
| 23 | EBL1236VS-C23 | Apron | 276Lx78Wx172H | 1 |

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# JET EVS-1440B | Stock 311443

## Parts List C - EVS-1440B Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 24 | EBL1236VS-C24 | Plug | 3/8 G.P | 1 |
| 25 | EBL1236VS-C25 | Oil Sight | 3/4 in. (19mm) | 1 |
| 26 | EBL1236VS-C26 | Cam | 50x30x12H | 1 |
| 27 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 2 |
| 28 | EBL1236VS-C28 | Plug | Ø28x8W | 1 |
| 29 | EBL1236VS-C29 | Keep Assembly | 65Lx50Wx35H | 1 |
| 30 | TS-1503081 | Socket Head Cap Screw | M6x35mm | 3 |
| 31 | EBL1236VS-C31 | Gear Shaft | Ø24x67L | 1 |
| 32 | EBL1236VS-C32 | Lever | Ø1/2"x80mmL | 1 |
|  | EVS1440B-C32A | Handle Assembly (includes #19,32) |  | 1 |
| 33 | EBL1236VS-C33 | Shaft | Ø16x77L | 1 |
| 34 | EBL1236VS-C34 | Collar | Ø38xØ16x30L | 1 |
| 35 | EBL1236VS-C35 | Circlip | E-15mm | 1 |
| 36 | EBL1236VS-C36 | Shaft | Ø20x122L | 1 |
| 37 | EBL1236VS-C37 | Spring | 1/4in x 20mm | 1 |
| 38 | EBL1236VS-C38 | Gear | 2M 22/44T | 1 |
| 39 | EBL1236VS-C39 | Circlip | E-12mm | 1 |
| 40 | EBL1236VS-C40 | Plug | Ø28x8W | 1 |
| 41 | EBL1236VS-C41 | Circlip | S-16mm | 1 |
| 42 | EBL1236VS-C42 | Collar | Ø25.4xØ16x3W | 1 |
| 43 | EBL1236VS-C43 | Pin | Ø5x30mm | 3 |
| 44 | EBL1236VS-C44 | Gear | 2M 50T | 1 |
| 45 | EBL1236VS-C45 | Rack Pinion | Ø22.5x120L | 1 |
| 46 | TS-1523071 | Set Screw | M6x25mm | 1 |
| 47 | EBL1236VS-C47 | Plug | 35x15L ØM6 TAP | 1 |
| 48 | EBL1236VS-C48 | Handle | Ø5/8"x77mmL | 1 |

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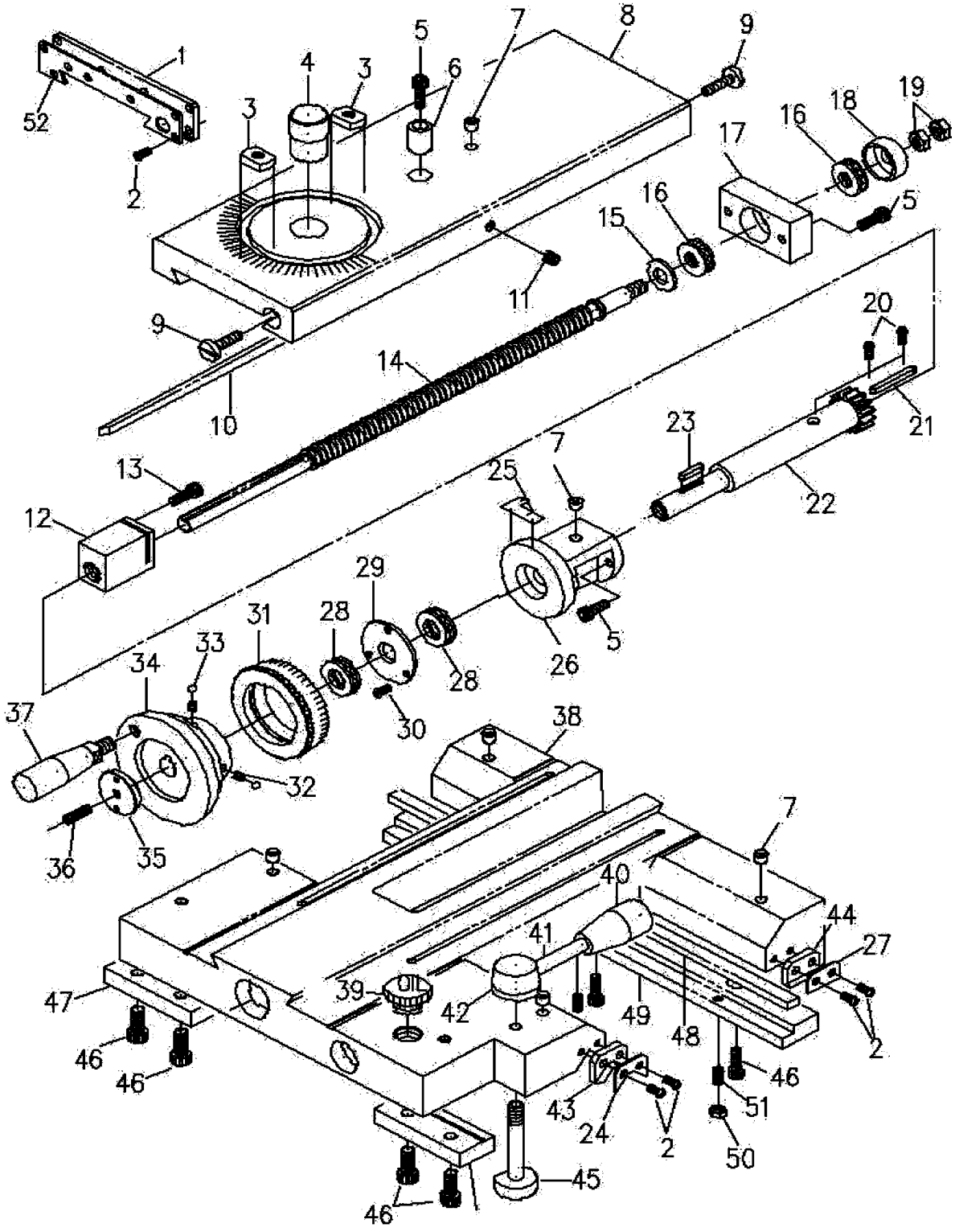
## Parts List C - EVS-1440B Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 49 | EBL1236VS-C49 | Handwheel | Ø140x68H Ø17 | 1 |
| 50 | EBL1236VS-C50 | Spring | 1/4 in.x 8mm | 2 |
| 51 | EBL1236VS-C51 | Index Ring | Ø63xØ45x20W | 1 |
| 52 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 3 |
| 53 | EBL1236VS-C53 | Keep Assembly | Ø60xØ18x57L | 1 |
| 54 | EBL1236VS-C54 | Key | 4x15mm | 2 |
| 55 | EBL1236VS-C55 | Shaft | Ø28x108L key4x2 | 1 |
| 56 | EBL1236VS-C56 | O-Ring | P14 | 1 |
| 57 | EBL1236VS-C57 | Shaft | | 1 |
| 58 | EBL1236VS-C58 | Gear | | 1 |
| 59 | EBL1236VS-C59 | Gear | | 1 |
| 60 | EBL1236VS-C60 | Worm Gear | Ø30xØ14x23L | 1 |
| 61 | EBL1236VS-C61 | Washer | Ø25xØ1/4"x3t | 1 |
| 62 | EBL1236VS-C62 | Shaft | | 1 |
| 63 | EBL1236VS-C63 | Keep Assembly | | 1 |
| 64 | EBL1236VS-C64 | Spring | 1/4 in.x 10mm | 1 |
| 65 | EBL1236VS-C65 | O-Ring | 3.5x34.7x41.7 | 1 |
| 66 | EBL1236VS-C66 | O-Ring | 3.5x28.7x35.7 | 1 |
| 67 | EBL1236VS-C67 | Oil Seal | TC 20x30x8mm | 1 |
| 68 | EBL1236VS-C68 | Circlip | S-20mm | 2 |
| 69 | EBL1236VS-C69 | Collar | | 1 |
| 70 | EBL1236VS-C70 | Gear | | 1 |
| 71 | EBL1236VS-C71 | Collar | LFB-2012 | 1 |
| 72 | EBL1236VS-C72 | Plug | | 1 |
| 73 | EBL1236VS-C73 | O-Ring | 2.4xØ21.8xØ26.6 | 1 |
| 74 | EBL1236VS-C74 | Gear Shaft | | 1 |

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### 15.4.1 EVS-1440B Carriage Assembly – Exploded View



# JET EVS-1440B | Stock 311443

## Parts List D - EVS-1440B Carriage Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | E1340VS-D01 | Wiper | PVC | 1 |
| 2 | E1340VS-D02 | Screw | 3/16x3/8 in | 14 |
| 3 | E1340VS-D03 | Nut | 6.5txØ7/8"x14W | 2 |
| 4 | E1340VS-D04 | Pivot | Ø25.4x35L | 1 |
| 5 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 4 |
| 6 | E1340VS-D06 | Collar | Ø16x20L Ø1/4 | 1 |
| 7 | E1340VS-D07 | Ball Oiler | 5/16 in | 6 |
| 8 | EVS1440B-D08 | Cross-Slide | 370Lx130Wx30H | 1 |
| 9 | E1340VS-D09 | Gib Screw | Ø5/8"x30L | 2 |
| 10 | E1340VS-D10 | Gib | 15x23x460 | 1 |
| 11 | TS-1524011 | Set Screw | M8x8mm | 1 |
| 12 | E1340VS-D12 | Nut | 45Lx25Wx32h | 1 |
| 13 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 1 |
| 14 | E1340VS-D14 | Screw | Ø5/8"x430L 10TPI | 1 |
|  | E1340VS-D12A | Nut Assembly (includes #12~14) |  | 1 |
| 15 | E1340VS-D15 | Washer | Ø25x1/2"x3t | 1 |
| 16 | BB-51101 | Thrust | NO. 51101 | 2 |
| 17 | EVS1440B-D17 | Keep Assembly | 64x35x20H | 1 |
| 18 | E1340VS-D18 | Bearing Cover | Ø31xØ12x11.5L | 1 |
| 19 | TS-0561031 | Nut | 3/8 in | 1 |
| 20 | E1340VS-D20 | Nail | 2 mm | 2 |
| 21 | E1340VS-D21 | Key | 4x40 mm | 1 |
| 22 | E1440VS-D22 | Gear |  | 1 |
| 22 | E1340VS-D22 | Gear | Ø32x139L | 1 |
| 23 | E1340VS-D23 | Key | 4x20 mm | 1 |
| 24 | E1340VS-D24 | Wiper |  | 2 |
| 25 | E1340VS-D25 | Index Plate |  | 1 |

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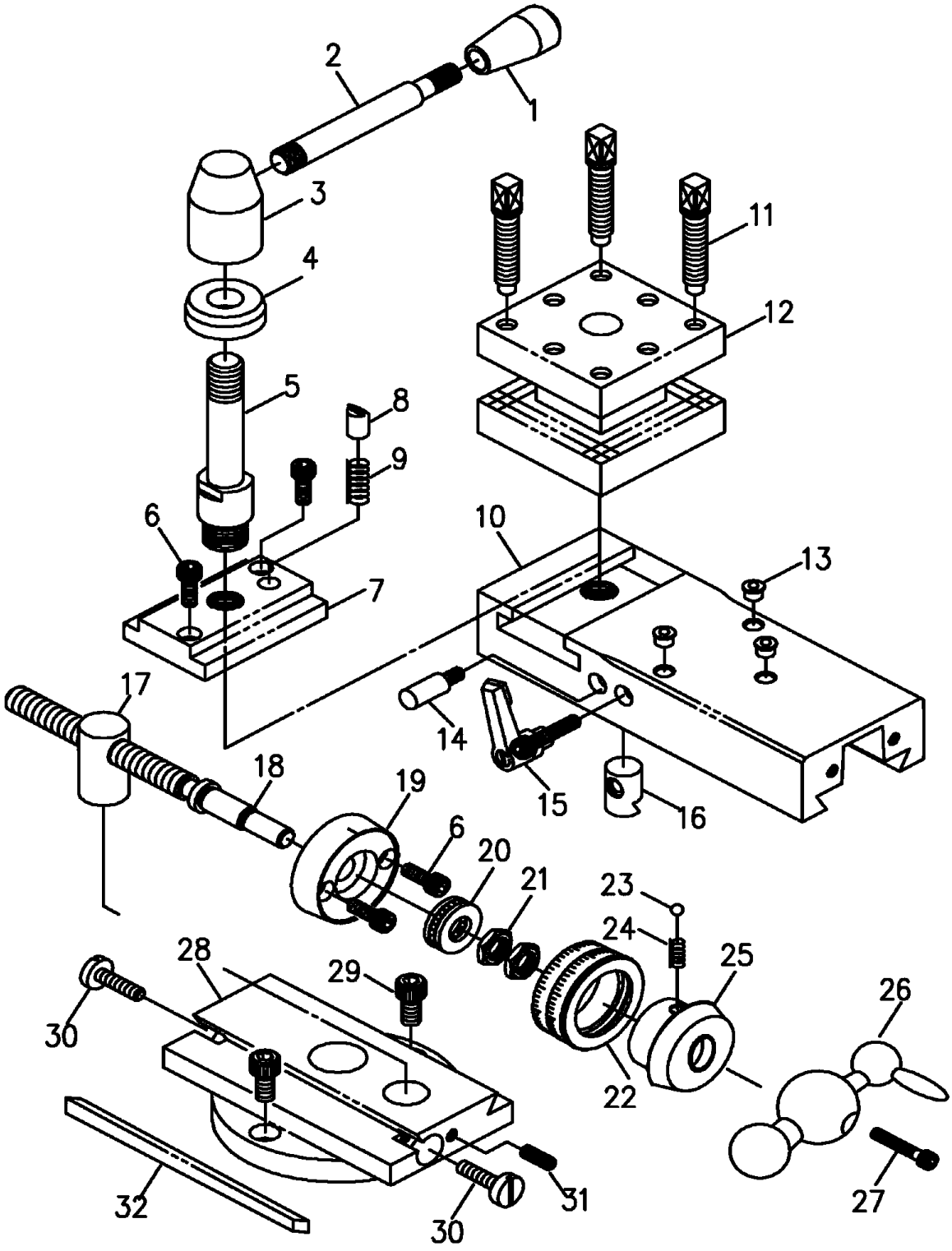
## Parts List D - EVS-1440B Carriage Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 26 | EVS1440B-D26 | Keep Assembly | Ø70x73LxØ22 | 1 |
| 27 | E1340VS-D27 | Wiper | | 2 |
| 28 | BB-51102 | Thrust | NO. 51102 | 2 |
| 29 | E1340VS-D29 | Washer | Ø49.5xØ16x36 | 1 |
| 30 | TS-081F021 | Screw | 1/4x3/8 in | 3 |
| 31 | E1340VS-D31 | Index Ring | Ø73xØ50x19.9L | 1 |
| 32 | E1340VS-D32 | Spring | 1/4 in.x20mm | 2 |
| 33 | E1340VS-D33 | Steel Ball | 1/4 in | 2 |
| 34 | E1340VS-D34 | Handwheel | Ø90xØ15x49L | 1 |
| 35 | E1340VS-D35 | Plug | Ø35x15L M6TAP | 1 |
| 36 | TS-1523071 | Set Screw | M6x25mm | 1 |
| 37 | E1340VS-D37 | Handle | Ø19x80L | 1 |
| 38 | E1340VS-D38 | Saddle Casting | 312Lx310Wx67H | 1 |
| 39 | E1340VS-D39 | Plug | 3/4 in. (P.V.C) | 1 |
| 40 | EVS1440B-A12 | Handle | dia.22xdia.15 x43L | 1 |
| | EVS1440B-D40A | Handle Assembly (includes #40,41) | | 1 |
| 41 | E1340VS-D41 | Handle | Ø3/8"x65L | 1 |
| 42 | E1340VS-D42 | Handle | Ø5/4'x22W | 1 |
| 43 | E1340VS-D43 | Wiper | PVC | 2 |
| 44 | E1340VS-D44 | Wiper | PVC | 1 |
| 45 | E1340VS-D45 | Screw | Ø9/8"x75L | 1 |
| 46 | TS-1504041 | Socket Head Cap Screw | M8x20mm | 7 |
| 47 | E1340VS-D47 | Strip | 80Lx31Wx13H | 2 |
| 48 | E1340VS-D48 | Gib | 10Wx5Tx310L | 1 |
| 49 | E1340VS-D49 | Strip | 310L33.5Wx15H | 1 |
| 50 | TS-1540041 | Nut | M6mm | 3 |
| 51 | TS-1523051 | Set Screw | M6x16mm | 3 |
| 52 | E1340VS-D52 | Wiper | | 1 |

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### 15.5.1 EVS-1440B Tool Post Assembly – Exploded View




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## Parts List E - EVS-1440B Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EVS1440B-A12 | Handle | dia.22xdia.15 x43L | 1 |
| | EVS1440B-E01A | Handle Assembly (includes #1,2) | | 1 |
| 2 | EBL1236VS-E02 | Lever | Ø1/2"x107L | 1 |
| 3 | EBL1236VS-E03 | Handle Hub | Ø12" 62H" | 1 |
| 4 | EBL1236VS-E04 | Washer | Ø35xØ16x12h | 1 |
| 5 | EBL1236VS-E05 | Bolt | Ø24x106.5L | 1 |
| 6 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 4 |
| 7 | EBL1236VS-E07 | T Nut | | 1 |
| 8 | EBL1236VS-E08 | Pad | Ø3/8"x15L | 1 |
| 9 | EBL1236VS-E09 | Spring | 3/8 in x 20mm | 1 |
| 10 | EBL1236VS-E10 | Top Slide | 200Lx75Wx37W | 1 |
| 11 | EBL1236VS-E11 | Screw | Ø12.7x65 | 8 |
| 12 | EVS1440B-E12 | Tool Post | 75x75x64H | 1 |
| 13 | EBL1236VS-E13 | Ball Oiler | 5/16 in | 3 |
| 14 | EBL1236VS-E14 | Pin | | 1 |
| 15 | EBL1236VS-E15 | Handle | | 1 |
| 16 | EBL1236VS-E16 | Pad | Ø16x24L | 1 |

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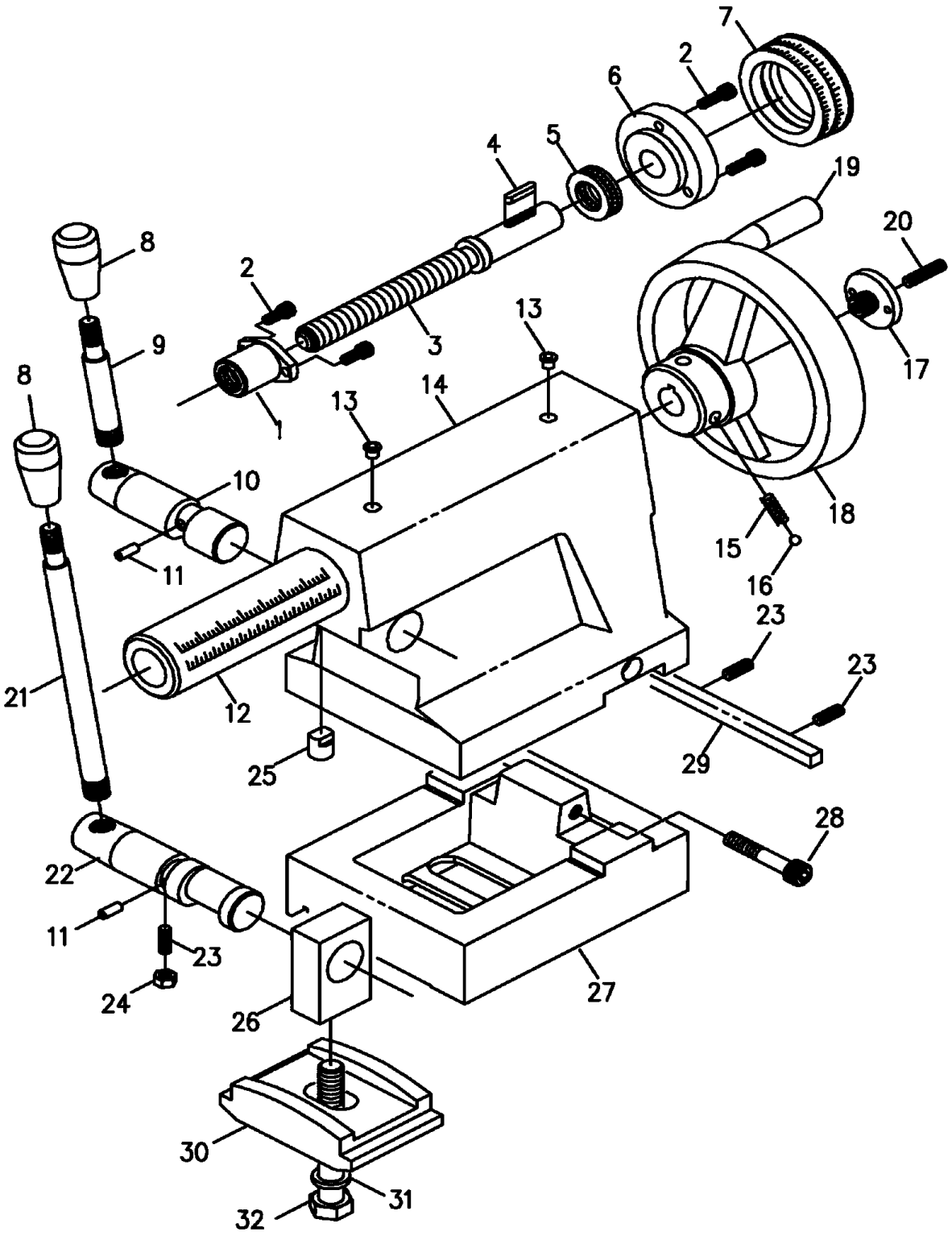
## Parts List E - EVS-1440B Tool Post Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 17 | EBL1236VS-E17 | Nut | Ø20x40L | 1 |
| 18 | EBL1236VS-E18 | Screw | Ø15.8x170L | 1 |
| | EBL1236VS-E17A | Nut Assembly (Includes #17~18) | | 1 |
| 19 | EBL1236VS-E19 | Keep Assembly | Ø52.5xØ12x15L | 1 |
| 20 | BB-51101 | Thrust | No.51101 | 2 |
| 21 | TS-1540083 | Nut | M12xPC1.25 4T | 2 |
| 22 | EBL1236VS-E22 | Index Ring | Ø49.5~Ø48xØ20L | 1 |
| 23 | SB-1/4 | Steel Ball | 1/4 in. dia | 1 |
| 24 | EBL1236VS-E24 | Spring | 1/4 in.x 8mm | 1 |
| 25 | EBL1236VS-E25 | Keep Assembly | | 1 |
| 26 | EBL1236VS-E26 | Three Ball Handle | | 1 |
| 27 | TS-1503071 | Socket Head Cap Screw | M6x30mm | 1 |
| 28 | EVS1440B-E28 | Swivel Slide | 140x75x43H Dia.110 | 1 |
| 29 | TS-1504031 | Socket Head Cap Screw | M8x16mm | 2 |
| 30 | EBL1236VS-E30 | Gib Screw | 5/8"x30L | 2 |
| 31 | TS-1523051 | Set Screw | M6x16mm | 1 |
| 32 | EBL1236VS-E32 | Gib | 12x20x190mm | 1 |

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### 15.6.1 EVS-1440B Tailstock Assembly – Exploded View




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## Parts List F - EVS-1440B Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EBL1236VS-F01 | Nut | 30L | 1 |
| 2 | TS-1502041 | Socket Head Cap Screw | M5x16mm | 4 |
| 3 | EBL1236VS-F03 | Screw | Ø20.5x179L | 1 |
| | EBL1236VS-F01A | Nut Assembly (includes #1~3) | | 1 |
| 4 | EBL1236VS-F04 | Key | 4x20mm | 1 |
| 5 | BB-51102 | Thrust | No.51102 | 1 |
| 6 | EBL1236VS-F06 | Keep Assembly | Ø17xØ60x17L | 1 |
| 7 | EBL1236VS-F07 | Index Ring | Ø61.5~Ø60xØ45x20W | 1 |
| 8 | EVS1440B-A12 | Handle | dia.22xdia.15 x43L | 2 |
| | EVS1440B-F08A | Handle Assembly (includes #8,9) | | 1 |
| 9 | EBL1236VS-F09 | Lever | | 1 |
| 10 | EBL1236VS-F10 | Shaft | Ø25xØ16x91L | 1 |
| 11 | EBL1236VS-F11 | Pin | Ø5x12mm | 1 |
| 12 | EBL1236VS-F12 | Barrel | 2 Ø40x190L | 1 |
| 13 | EBL1236VS-F13 | Ball Oiler | 5/16 in | 2 |
| 14 | EVS1440B-F14 | Tailstock Casting | 200x127x171H Ø40 | 1 |
| 15 | EBL1236VS-F15 | Spring | 1/4 in x 20mm | 2 |

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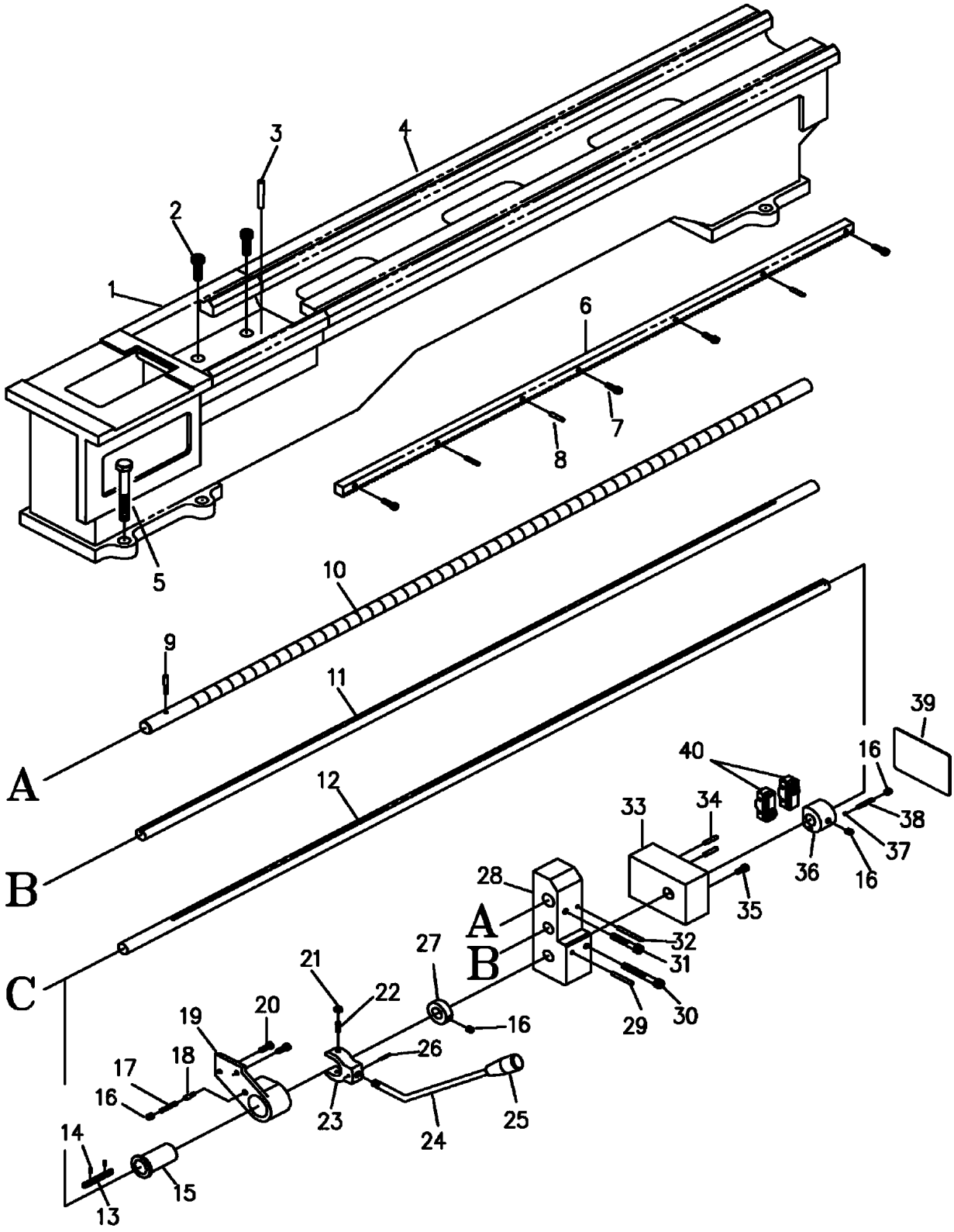
## Parts List F - EVS-1440B Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 16 | SB-1/4 | Steel Ball | 1/4 in. dia | 2 |
| 17 | EBL1236VS-F17 | Screw | Ø35x16L | 1 |
| 18 | EBL1236VS-F18 | Handwheel | Ø140x68h | 1 |
| 19 | EBL1236VS-F19 | Handle | Ø5/8"x77L | 1 |
| 20 | TS-1523071 | Set Screw | M6x25mm | 1 |
| 21 | EBL1236VS-F21 | Lever | Ø1/2"x190 | 1 |
|  | EVS1440B-F21A | Handle Assembly (includes #8,21) |  | 1 |
| 22 | EBL1236VS-F22 | Shaft | Ø25xØ18x114L | 1 |
| 23 | TS-1523051 | Set Screw | M6x16mm | 1 |
| 24 | TS-1540041 | Nut | M6 | 1 |
| 25 | EBL1236VS-F25 | Pad | 2 Ø1/2"x14L | 1 |
| 26 | EBL1236VS-F26 | Pivot Block | 36Lx20Wx57H | 1 |
| 27 | EVS1440B-F27 | Base | 160x127x41H | 1 |
| 28 | TS-1504091 | Socket Head Cap Screw | M8x45mm | 2 |
| 29 | EBL1236VS-F29 | Gib | 8x8x125 | 1 |
| 30 | EBL1236VS-F30 | Clamp Plate | 65Wx94Lx28H | 1 |
| 31 | TS-0680061 | Washer | 1/2 in | 1 |
| 32 | TS-0070051 | Cap Screw | 1/2x2 in | 1 |

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### 15.7.1 EVS-1440B Bed Assembly – Exploded View





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## Parts List G - EVS-1440B Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | EBL1236VS-G01 | Gap Section | 240x190x70 | 1 |
| 2 | TS-1505051 | Socket Head Cap Screw | M10x35mm | 4 |
| 3 | EBL1236VS-G03 | Taper Pin | Ø4x38mm | 2 |
| 4 | EVS1440B-G04 | Bed Casting | 40"-1625 | 1 |
| 5 | TS-0050031 | Hex Cap Screw | 1/2x1-3/4 in | 6 |
| 6 | EBL1236VS-G06 | Rack | 36" 990L | 1 |
| 7 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 4 |
| 8 | EBL1236VS-G08 | Pin | Ø5x30mm | 8 |
| 9 | EVS1440B-G09 | Taper Pin (Aluminum) | Ø 5.6x36L | 3 |
| 10 | EVS1440B-G10 | Lead Screw | 40" 1362L | 1 |
| 11 | EVS1440B-G11 | Feed Shaft | 40" 1385L | 1 |
| 12 | EVS1440B-G12 | Spindle Direction Control Axle | 40” 1445L | 1 |
| 13 | EBL1236VS-G13 | Key | 5x60mm | 1 |
| 14 | EBL1236VS-G14 | Pin | Ø3x8 mm | 2 |
| 15 | EBL1236VS-G15 | Sleeve | Ø38xØ19.05x60L | 1 |
| 16 | TS-1524011 | Set Screw | M8x8mm | 3 |
| 17 | EBL1236VS-G17 | Spring | 1/4 in x 35mm | 1 |
| 18 | EBL1236VS-G18 | Pin | Ø6.3x19L | 1 |
| 19 | EBL1236VS-G19 | Bracket | Ø54 | 1 |
| 20 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 2 |

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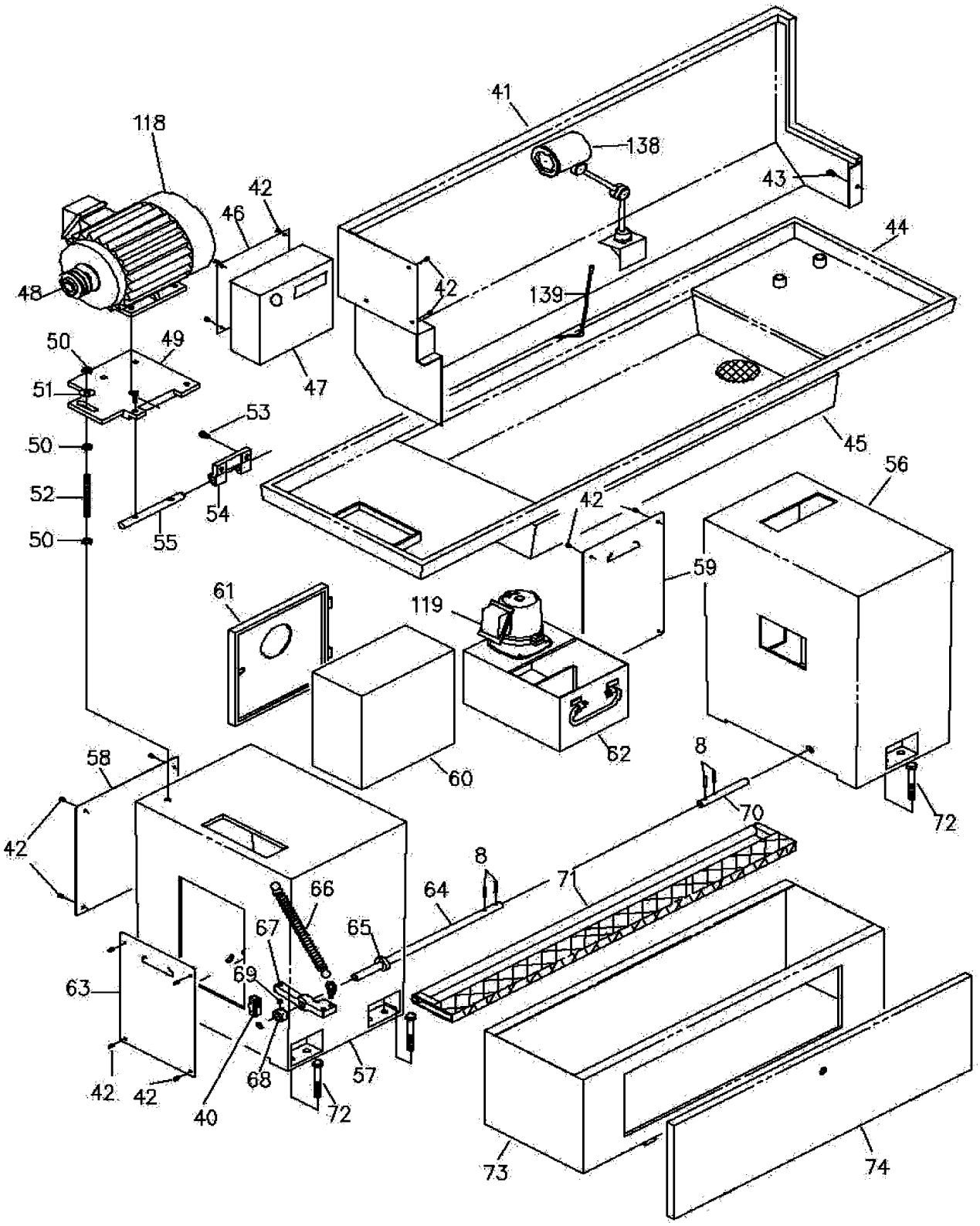
## Parts List G - EVS-1440B Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 21 | TS-1540041 | Nut | M6 | 2 |
| 22 | TS-1523051 | Set Screw | M6x16mm | 2 |
| 23 | EBL1236VS-G23 | Fork | Ø51x20 | 1 |
| 24 | EBL1236VS-G24 | Lever | Ø3/8" x220L | 1 |
| 25 | EBL1236VS-G25 | Handle | | 1 |
| | EVS1440B-G25A | Handle Assembly (includes #24,25) | | 1 |
| 26 | EBL1236VS-G26 | Pin | Ø3x20mm | 1 |
| 27 | EBL1236VS-G27 | Collar | Ø38xØ19.05x12L | 1 |
| 28 | EBL1236VS-G28 | Base | | 1 |
| 29 | EBL1236VS-G29 | Pin | Ø5x40mm | 1 |
| 30 | TS-1504131 | Socket Head Cap Screw | M8x70mm | 1 |
| 31 | TS-1504101 | Socket Head Cap Screw | M8x50mm | 1 |
| 32 | EBL1236VS-G32 | Pin | Ø5x50mm | 1 |
| 33 | EBL1236VS-G33 | Box | 115Lx80Wx48h | 1 |
| 34 | EBL1236VS-G34 | Pin | Ø5x35mm | 2 |
| 35 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 1 |
| 36 | EBL1236VS-G36 | Collar | Ø44xØ19.5x30W | 1 |
| 37 | SB-1/4 | Steel Ball | 1/4 in. dia | 1 |
| 38 | EBL1236VS-G38 | Spring | 1/4 in x 30mm | 1 |
| 39 | EBL1236VS-G39 | Cove | | 1 |
| 40 | EBL1236VS-G40 | Limit Switch | | 2 |

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### 15.8.1 EVS-1440B Cabinet and Panel Assembly – Exploded View





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## Parts List H - EVS-1440B Cabinet and Panel Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 41 | EVS1440B-G41 | Splash Guard | 1385x266x509H | 1 |
| 42 | TS-0254011 | Screw | 1/4x3/8 in | 19 |
| 43 | EBL1236VS-G43 | Cap Screw | 1/4x1-1/4 in | 1 |
| 44 | EVS1440B-G44 | Chip Pan | 1750x510x67H | 1 |
| 45 | EVS1440B-G45 | Chip Tray | 1050x480x122H | 1 |
| 46 | EBL1236VS-G46 | Guard | Gray color | 1 |
| 47 | EBL1236VS-G47 | Cover | Gray color | 1 |
| 48 | EBL1236VS-G48 | Pulley | | 1 |
| 49 | EBL1236VS-G49 | Motor Platform | 275x220Wx1/2"T(12.7mm) | 1 |
| 50 | TS-0561051 | Nut | 1/2 in | 3 |
| 51 | TS-0680061 | Washer | 1/2 in | 1 |
| 52 | TS-0273121 | Socket Hex Set Screw | 1/2x3 in | 1 |
| 53 | TS-1504041 | Socket Head Cap Screw | M8x20mm | 2 |
| 54 | EBL1236VS-G54 | Bracket | 109Lx65W | 1 |
| 55 | EBL1236VS-G55 | Shaft | Ø3/4"x170L | 1 |
| 56 | EBL1236VS-G56 | Floor Stand | 500Wx300Lx620H | 1 |
| 57 | EBL1236VS-G57 | Floor Stand | 437Lx368Wx15H | 1 |
| 58 | EBL1236VS-G58 | Cover | 350Lx330Wx1.6T | 1 |
| 59 | EBL1236VS-G59 | Cover | 390Lx260Wx1.6T | 1 |
| 60 | EBL1236VS-G60 | Electric Box | 300x300x178x1.2T | 1 |
| 61 | EBL1236VS-G61 | Cover | 300x300x20x1.2T | 1 |

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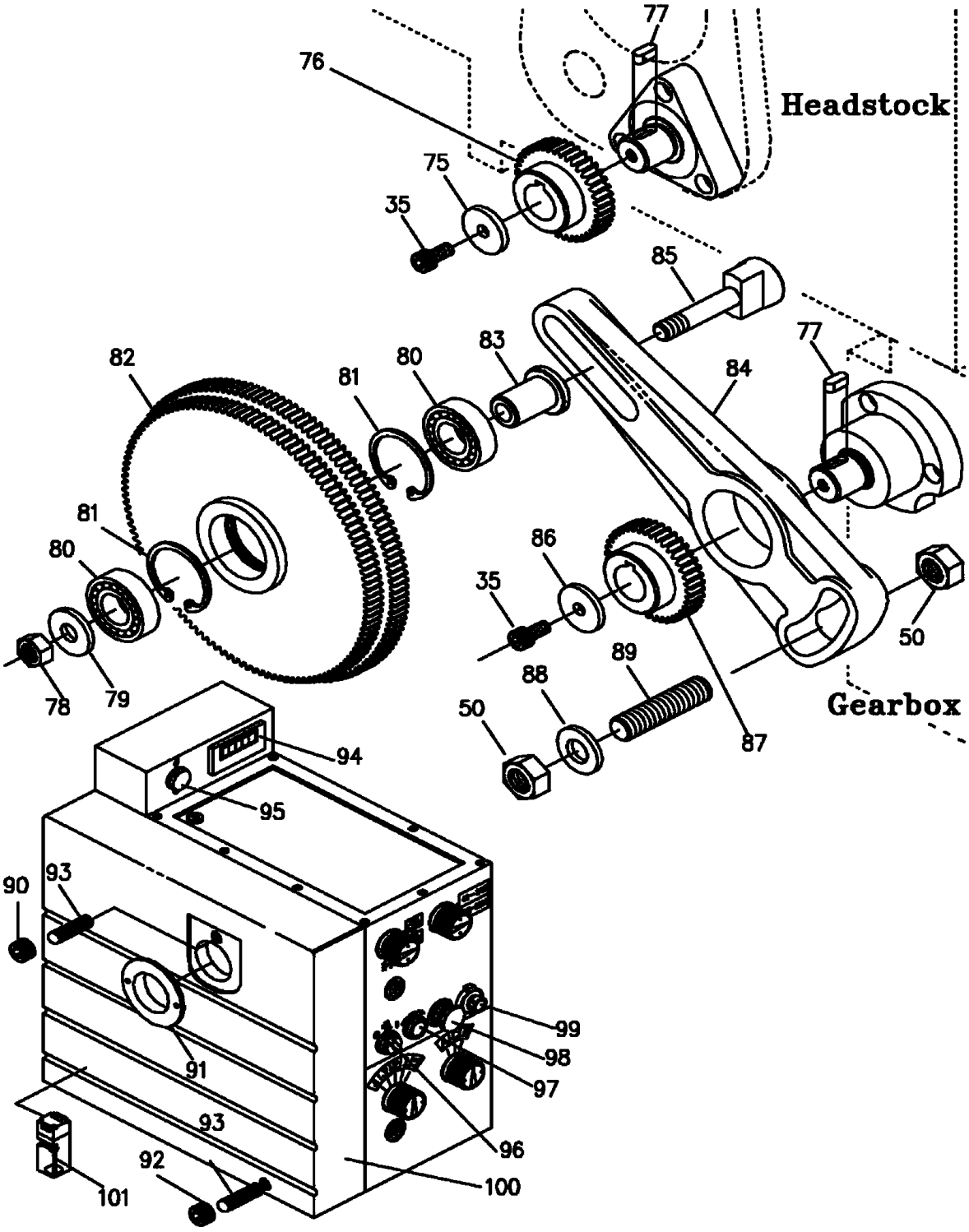
## Parts List H - EVS-1440B Cabinet and Panel Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| | EBL1236VS-G60A | Electric Box Assembly (includes #60,61) | | 1 |
| 62 | EBL1236VS-G62 | Coolant Tank | 310Lx220Wx170H | 1 |
| 63 | EBL1236VS-G63 | Cover | 350Lx240Wx1.6T | 1 |
| 64 | EBL1236VS-G64 | Shaft | | 1 |
| 65 | EBL1236VS-G65 | Collar | | 1 |
| 66 | EBL1236VS-G66 | Spring | | 1 |
| 67 | EBL1236VS-G67 | Bolt | | 1 |
| 68 | EBL1236VS-G68 | Collar | | 1 |
| 69 | TS-1524011 | Set Screw | M8x8mm | 1 |
| 70 | EBL1236VS-G70 | Shaft | | 1 |
| 71 | EVS1440B-G71 | Brake Pad | 1550x150 | 1 |
| 72 | TS-0100041 | Cap Screw | 1/2x1/4 in | 6 |
| 73 | EVS1440B-G73 | Cabinet | 1068x305x300 | 1 |
| 74 | EVS1440B-G74 | Front Cover | 1060x300x20 | 1 |
| | EVS1440B-G73A | Cabinet Assembly (includes #73,74) | 1068x325x300 | 1 |
| 118 | EVS1440B-G118 | Main Motor | 3HP,230/460V,3PH | 1 |
| 119 | EVS1440B-G119 | Pump | 1/8HP,115/230V,1PH,prewired 230V | 1 |
| 138 | EVS1440B-G138 | Work Lamp | AC24V 9W 0.5m/500Lux | 1 |
| 139 | EVS1440B-G139 | Pipe | 1800mm | 1 |
| | EBL1236VS-GA32 | Belt | A32 | 2 |
| | EVS1440B-TB | Tool Box (see Figure 6-1 for contents) | | |

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### 15.9.1 EVS-1440B End Gear Assembly – Exploded View




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# JET EVS-1440B | Stock 311443

## Parts List I - EVS-1440B End Gear Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 35 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 2 |
| 50 | TS-0561051 | Nut | 1/2 in | 2 |
| 75 | EBL1236VS-G75 | Washer | Ø25xØ1/4"x3T | 2 |
| 76 | EBL1236VS-G76 | Change Gear | 26T | 1 |
| 77 | EBL1236VS-G77 | Key | 5x12mm | 2 |
| 78 | TS-0561031 | Nut | 3/8 in | 1 |
| 79 | EBL1236VS-G79 | Washer | Ø25xØ3/8"x2T | 1 |
| 80 | BB-6003Z | Bearing | No.6003Z | 2 |
| 81 | EBL1236VS-G81 | Circlip | R-35mm | 2 |
| 82 | EBL1236VS-G82 | Double Gear | 120/127T | 1 |
| 83 | EBL1236VS-G83 | Shaft Collar | Ø25xØ3/8"x29L | 1 |
| 84 | EBL1236VS-G84 | Swing Frame | | 1 |
| 85 | EBL1236VS-G85 | Shaft | Ø25x65L | 1 |
| 86 | EBL1236VS-G86 | Washer | | 1 |
| 87 | EBL1236VS-G87 | Change Gear | 52T | 1 |

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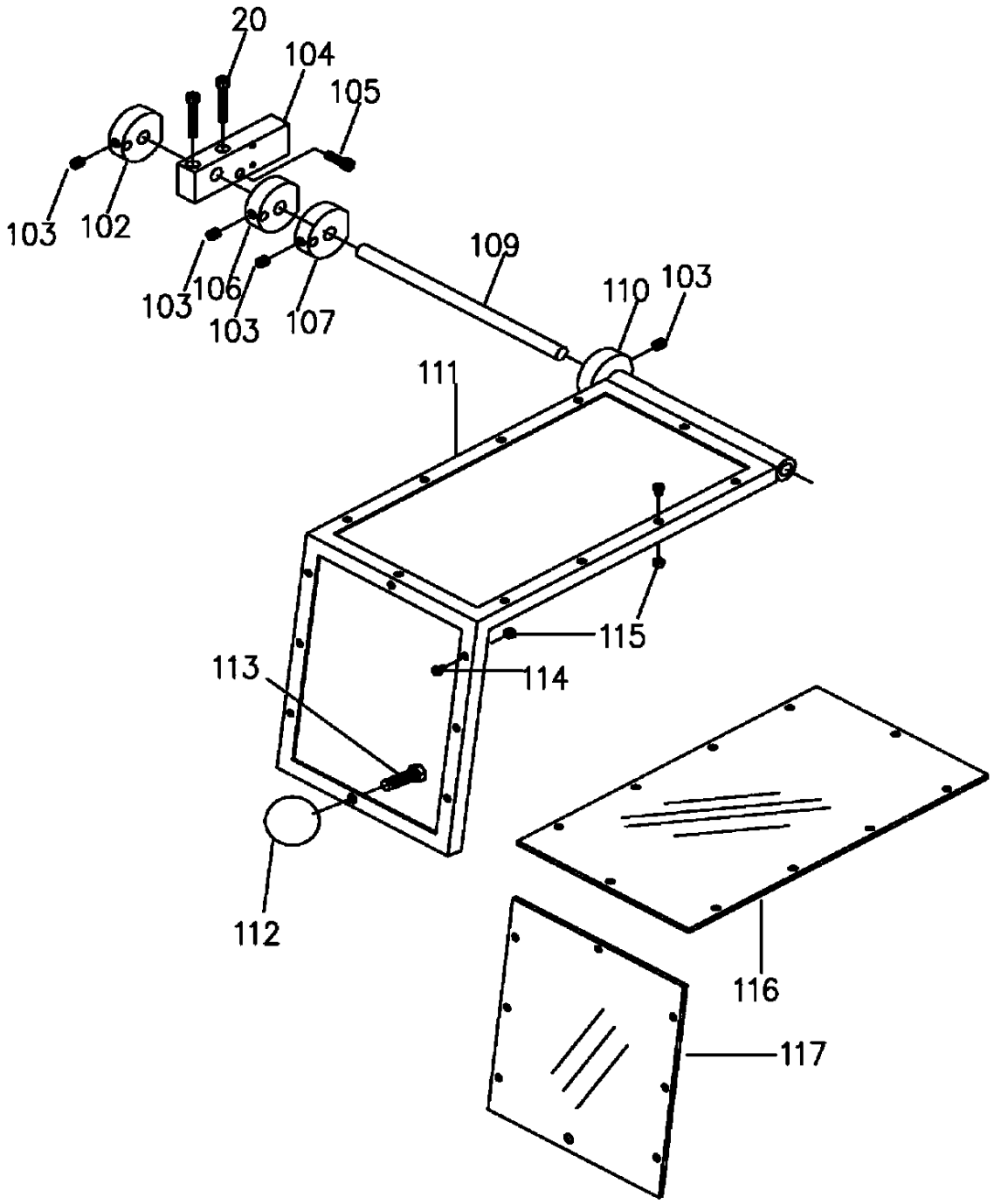
## Parts List I - EVS-1440B End Gear Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 88 | EBL1236VS-G88 | Washer | Ø25x1/2"x3T | 1 |
| 89 | TS-0273101 | Socket Hex Set Screw | 1/2x2 in | 1 |
| 90 | EBL1236VS-G90 | Nut | | 1 |
| 91 | EBL1236VS-G91 | Collar | | 1 |
| 92 | EBL1236VS-G92 | Nut | | 1 |
| 93 | EBL1236VS-G93 | Shaft | | 2 |
| 94 | EBL1236VS-G94 | RPM Speed Meter | | 1 |
| 95 | EBL1236VS-G95 | Pilot Light | ANPL-22 | 1 |
| 96 | EBL1236VS-G96 | Coolant Selecting Switch | ASS-22 | 1 |
| 97 | EBL1236VS-G97 | Jogging Push Button Switch | APB-22 | 1 |
| 98 | EVS1440B-G98 | Emergency Stop Switch | ALEPE-22 | 1 |
| 99 | EBL1236VS-G99 | Variable Speed Selector | RV24NY20S | 1 |
| 100 | EVS1440B-G100 | End Cover | | 1 |
| 101 | EBL1236VS-G101 | End Cover Limit Switch | | 1 |
| | EVS1440B-CGS | Change Gear Set (50/46/44/40/35/30 T) | | 1 |

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## 15.10.1 EVS-1440B Chuck Guard Assembly – Exploded View




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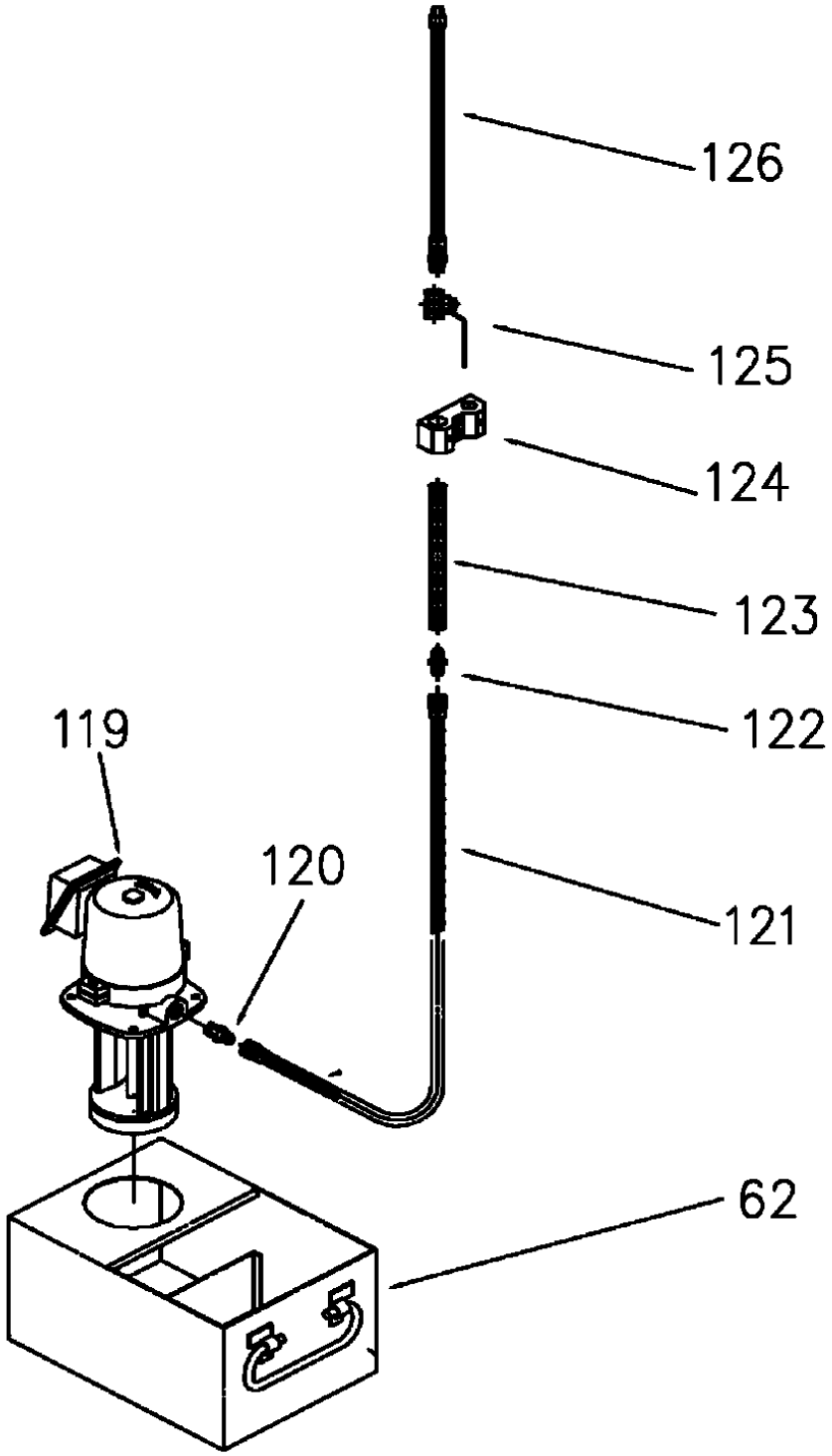
## Parts List J - EVS-1440B Chuck Guard Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 20 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 2 |
| 102 | EBL1236VS-G102 | Cam | | 1 |
| 103 | TS-1523021 | Set Screw | M6x8mm | 4 |
| 104 | EBL1236VS-G104 | Keep Assembly | | 1 |
| 105 | TS-1503021 | Socket Head Cap Screw | M6x10mm | 1 |
| 106 | EBL1236VS-G106 | Collar | | 1 |
| 107 | EBL1236VS-G107 | Cam | | 1 |
| 109 | EBL1236VS-G109 | Shaft | | 1 |
| 110 | EBL1236VS-G110 | Collar | | 1 |
| 111 | EBL1236VS-G111 | Chuck Guard | | 1 |
| 112 | EBL1236VS-G112 | Handle | PVC | 1 |
| 113 | TS-1505031 | Socket Head Cap Screw | M10x25mm | 1 |
| 114 | EBL1236VS-G114 | Screw | 3/16x1/4 in | 18 |
| 115 | EBL1236VS-G115 | Nut | 3/16 in | 18 |
| 116 | EBL1236VS-G116 | Window | 3Tx193x343mm | 1 |
| 117 | EBL1236VS-G117 | Window | 3Tx193x230mm | 1 |

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## 15.11.1 EVS-1440B Coolant Pump Assembly – Exploded View




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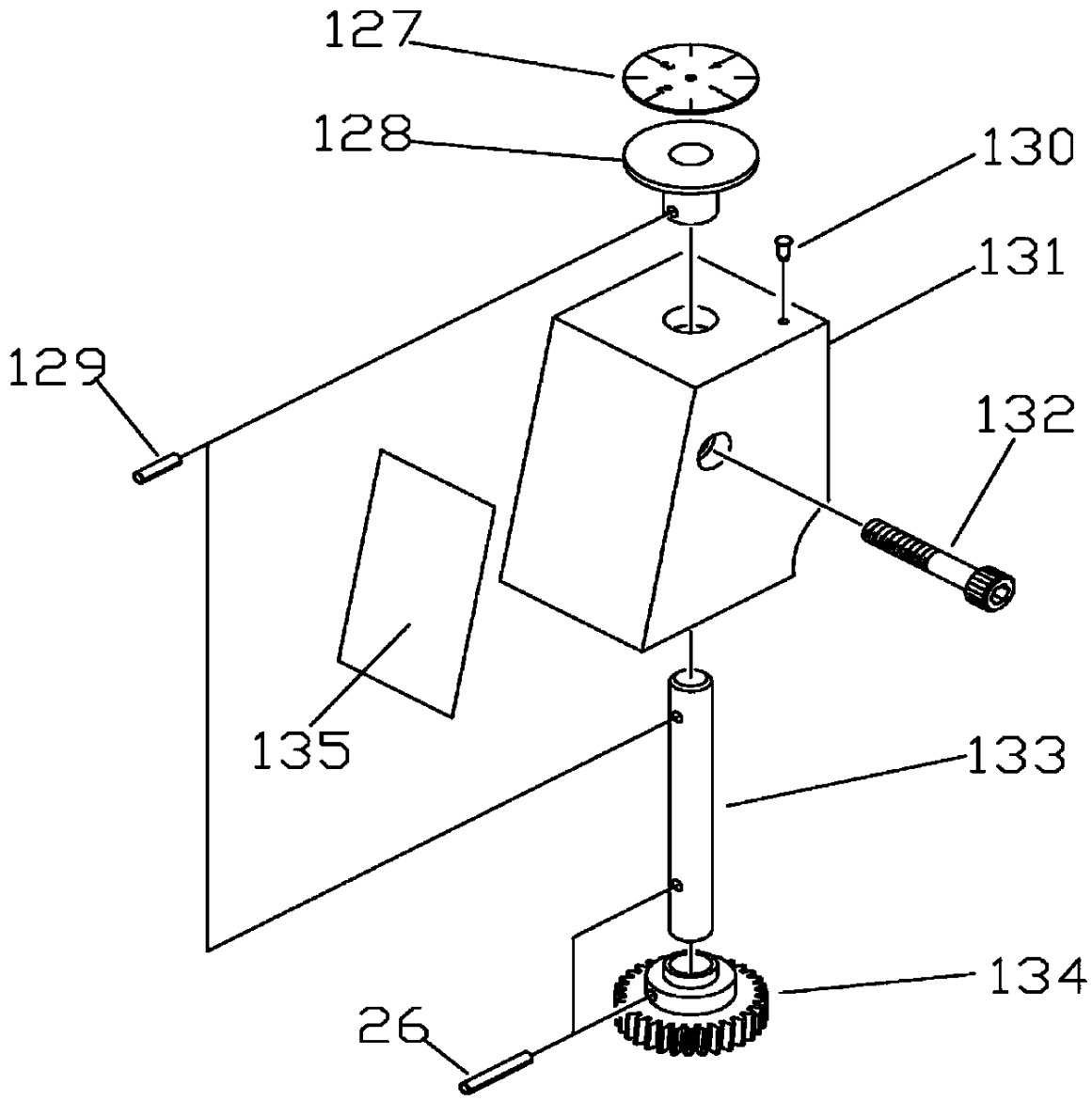
## Parts List K - EVS-1440B Coolant Pump Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 62 | EBL1236VS-G62 | Coolant Tank | 310Lx220Wx170H | 1 |
| 119 | EVS1440B-G119 | Pump | 1/8HP,115/230V,1PH,prewired 230V | 1 |
| 120 | EBL1236VS-G120 | Nipple | | 1 |
| 121 | EBL1236VS-G121 | Flexible Hose | | 1 |
| 122 | EBL1236VS-G122 | Nipple | | 1 |
| 123 | EBL1236VS-G123 | Tube | | 1 |
| 124 | EBL1236VS-G124 | Bracket | | 1 |
| 125 | EBL1236VS-G125 | Value Gate | | 1 |
| 126 | EBL1236VS-G126 | Spraying Pipe | | 1 |

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### 15.12.1 EVS-1440B Dial Indicator Assembly – Exploded View




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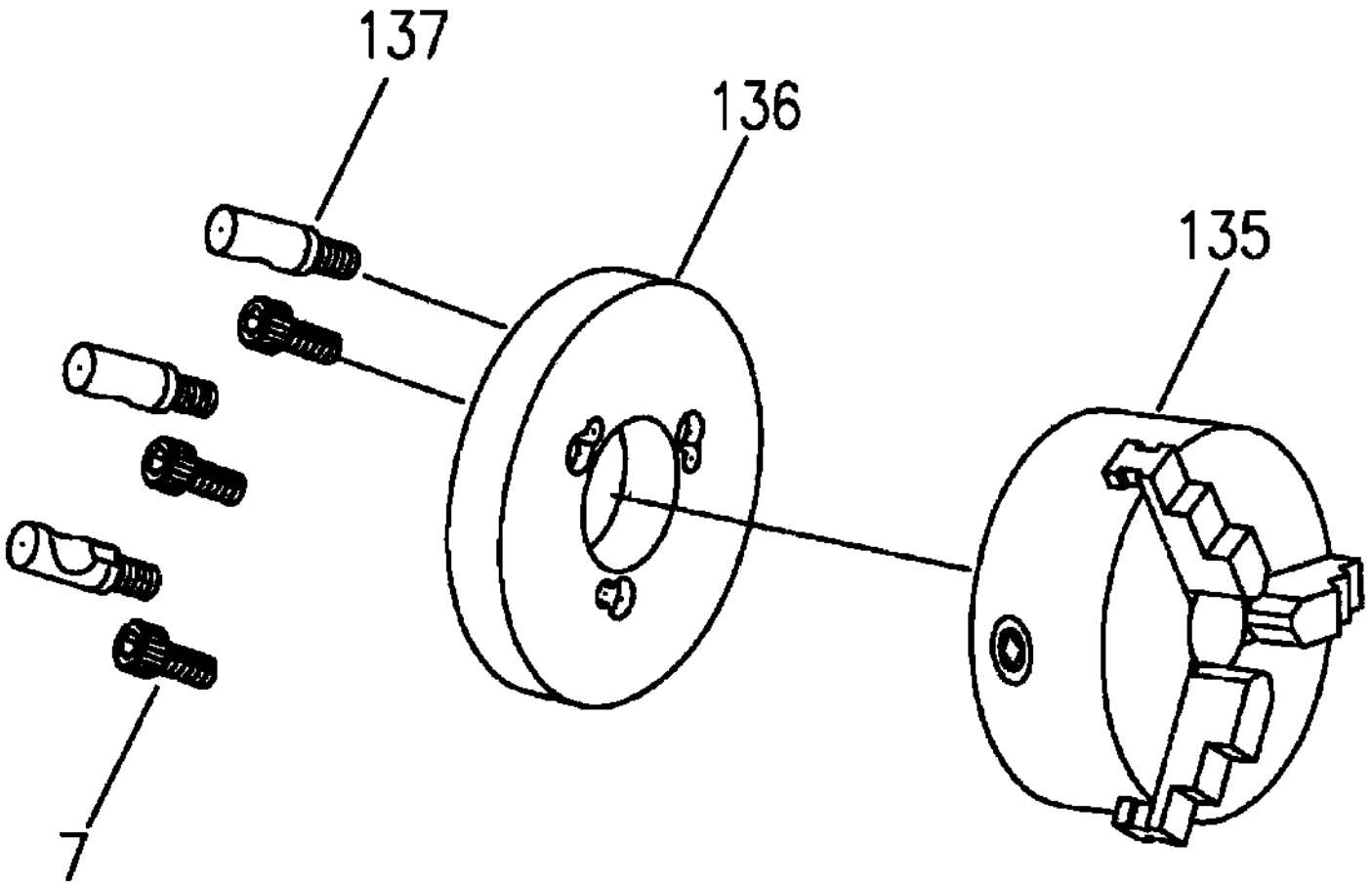
## Parts List L - EVS-1440B Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 26 | EBL1236VS-G26 | Roll Pin | Ø3x20mm | 1 |
| 127 | EBL1236VS-G127 | Plate | | 1 |
| 128 | EBL1236VS-G128 | Dog | Ø60xØ19.05x15W | 1 |
| 129 | EBL1236VS-G129 | Roll Pin | 3x12 mm | 1 |
| 130 | EBL1236VS-G130 | Nail | 2 mm | 1 |
| 131 | EBL1236VS-G131 | Guard | 75x59x45 | 1 |
| 132 | EBL1236VS-G132 | Socket Head Cap Screw | M6x50mm | 1 |
| 133 | EBL1236VS-G133 | Shaft | Ø9.5x81L | 1 |
| 134 | EBL1236VS-G134 | Gear | Ø34Ø9.5x17L | 1 |
| 135 | EBL1236VS-G135 | Threading Plate | | 1 |

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## 15.13.1 EVS-1440B Chuck Assembly – Exploded View




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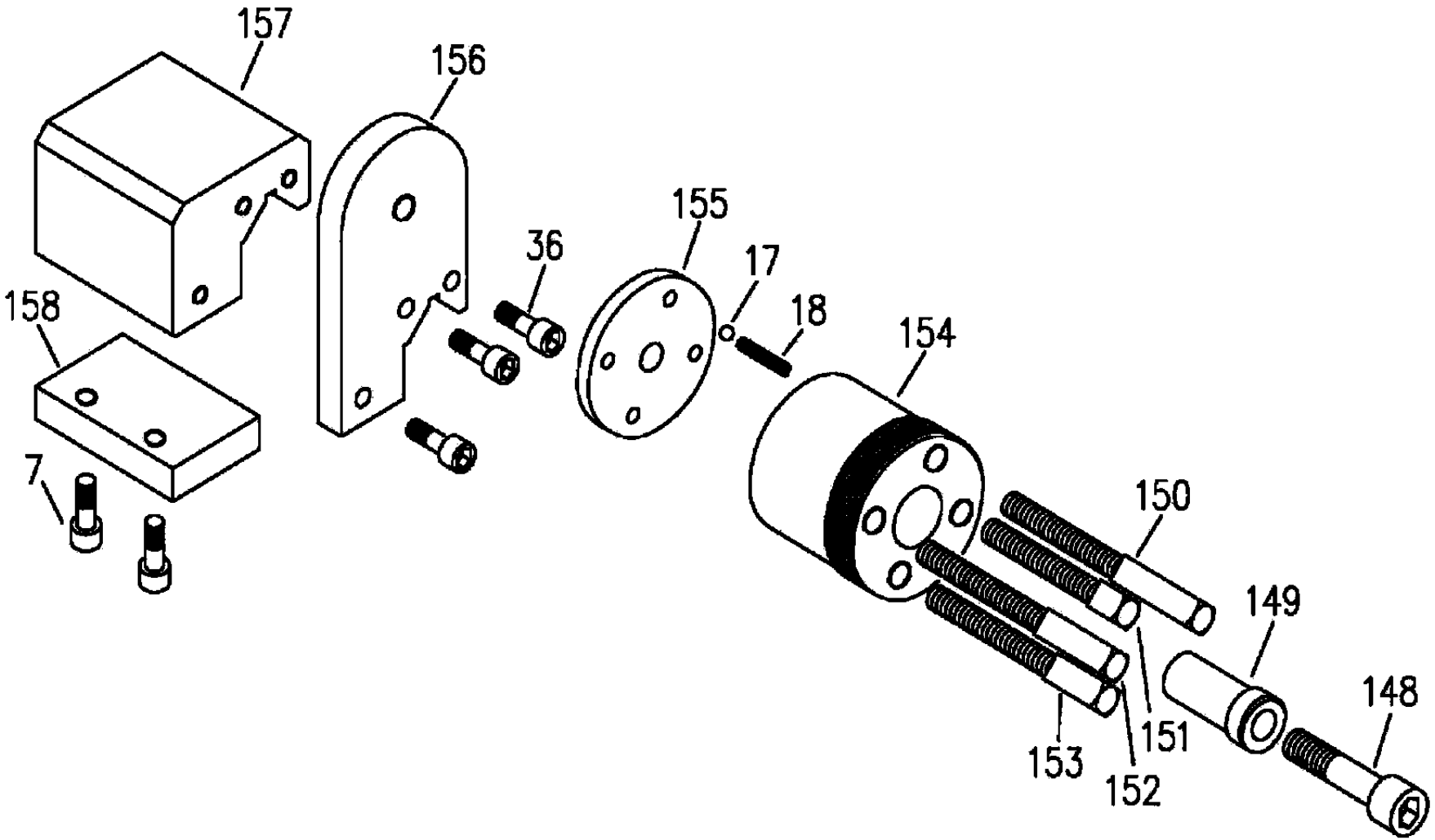
## Parts List M - EVS-1440B Chuck Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 7 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 3 |
| 135 | EBL1236VS-SK6 | 3-Jaw Scroll Chuck | 6" | 1 |
| 136 | EBL1236VS-G136 | Backplate | 6" | 1 |
| 137 | EBL1236VS-G137 | Stud | D1-4 | 3 |
| 1 | E1440VS-FP02 | Face Plate 12” | Ø300x40Hmm | 2 |
| 3 | EBL1236VS-G137 | Stud | D1-4 | 3 |
| 4 | TS-1503051 | Socket Head Cap Screw | M6x20 | 3 |

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### 15.15.1 EVS-1440B Four-Position Stop Assembly – Exploded View




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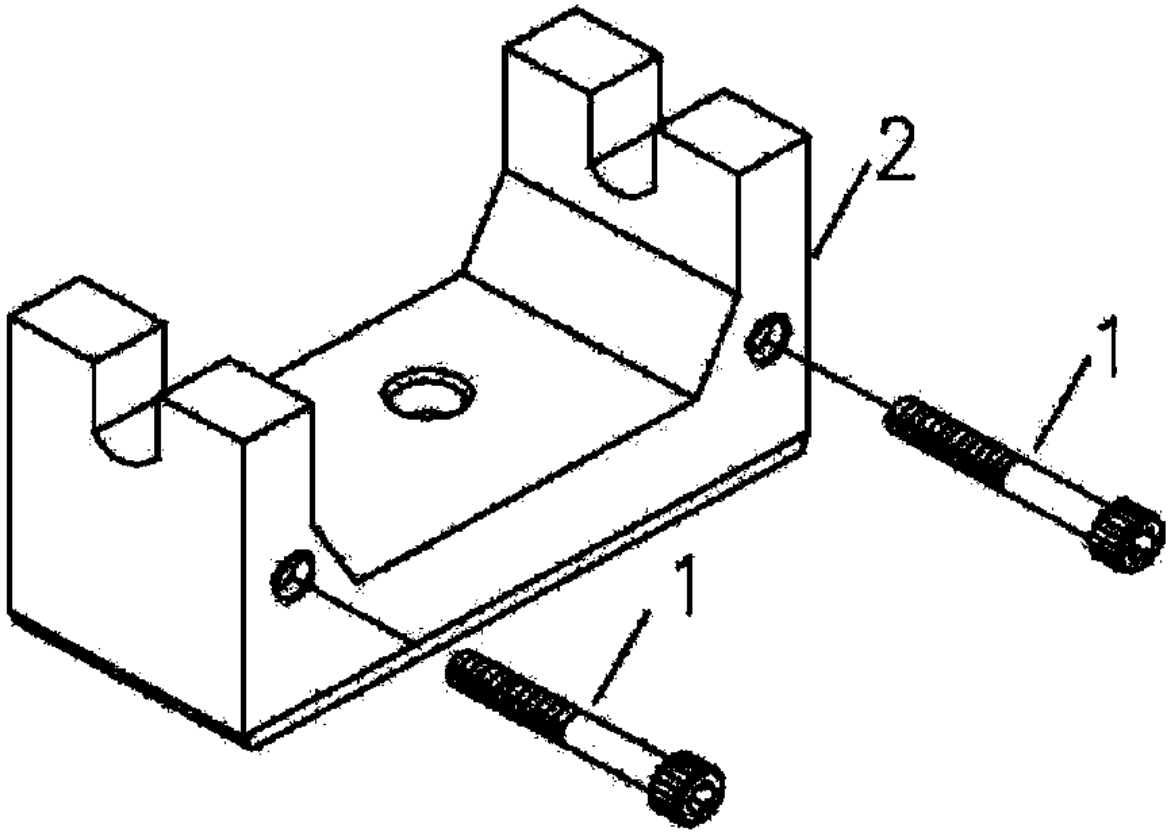
## Parts List N - EVS-1440B Four-Position Stop Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 7 | TS-1503051 | Socket Head Cap Screw | M6x20mm | 2 |
| 17 | SB-1/4 | Steel Ball | 1/4 in. dia | 1 |
| 18 | E1340VS-G18 | Spring | 1/4 in.x35mm | 1 |
| 36 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 3 |
| 148 | E1440VS-I148 | Socket Head Cap Screw | 3/8x70mm | 1 |
| 149 | E1440VS-I149 | Sleeve | | 1 |
| 150 | E1440VS-I150 | Screw | | 1 |
| 151 | E1440VS-I151 | Screw | | 1 |
| 152 | E1440VS-I152 | Screw | | 1 |
| 153 | E1440VS-I153 | Screw | | 1 |
| 154 | E1440VS-I154 | Collar | | 1 |
| 155 | E1440VS-I155 | Cover | | 1 |
| 156 | E1440VS-I156 | Plate | | 1 |
| 157 | E1440VS-I157 | Base | | 1 |
| 158 | E1440VS-I158 | Strip | | 1 |
| | E1440VS-I4PSA | 4 Position Stop Assembly | | 1 |

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## 15.16.1 EVS-1440B Chuck Key Bracket Assembly – Exploded View




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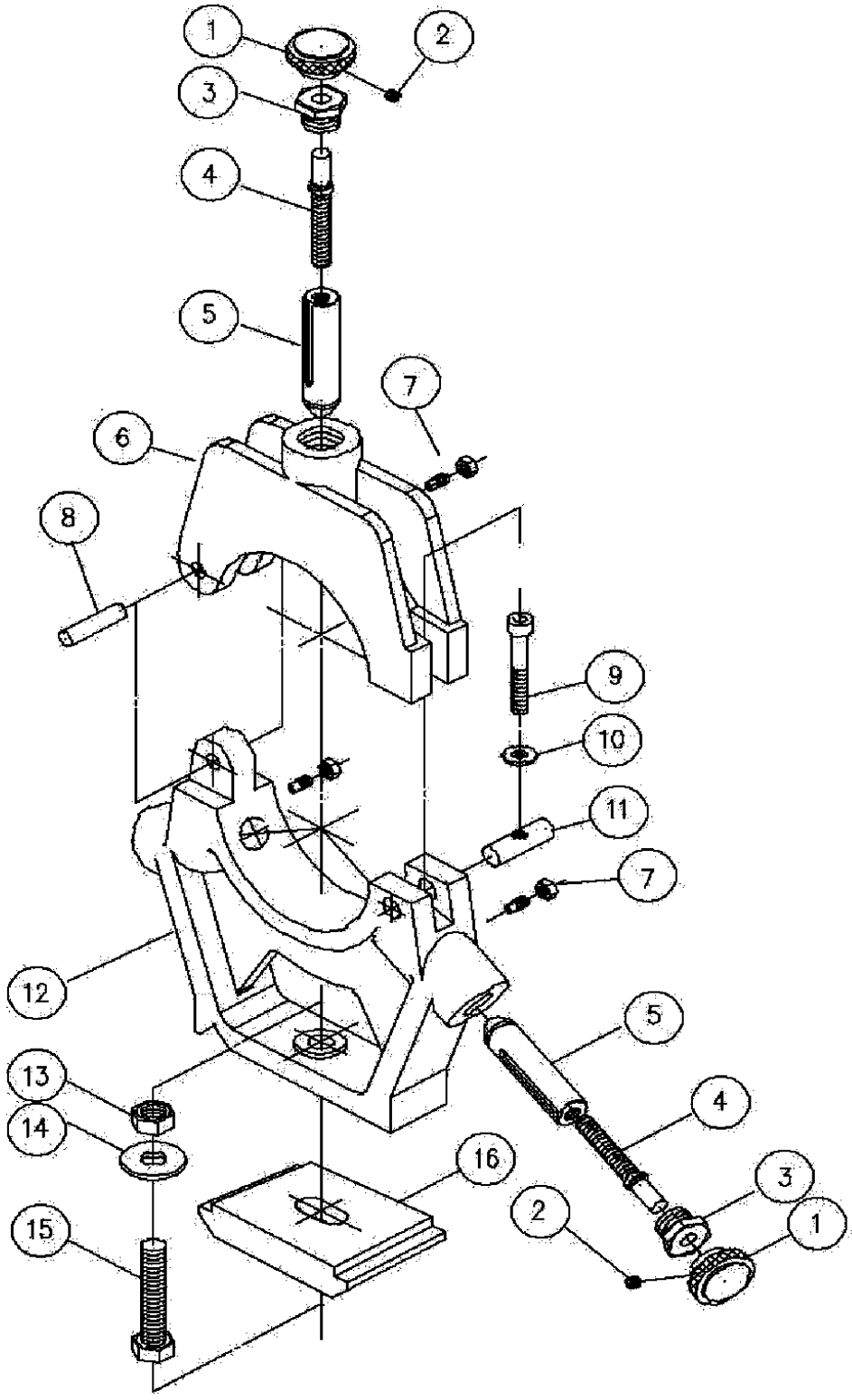
## Parts List O - EVS-1440B Chuck Key Bracket Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | TS-1504111 | Socket Head Cap Screw | M8x55mm | 2 |
| 2 | EVS1440B-CKB | Chuck Key Bracket | | 1 |

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## 15.17.1 EVS-1440B Steady Rest Assembly – Exploded View




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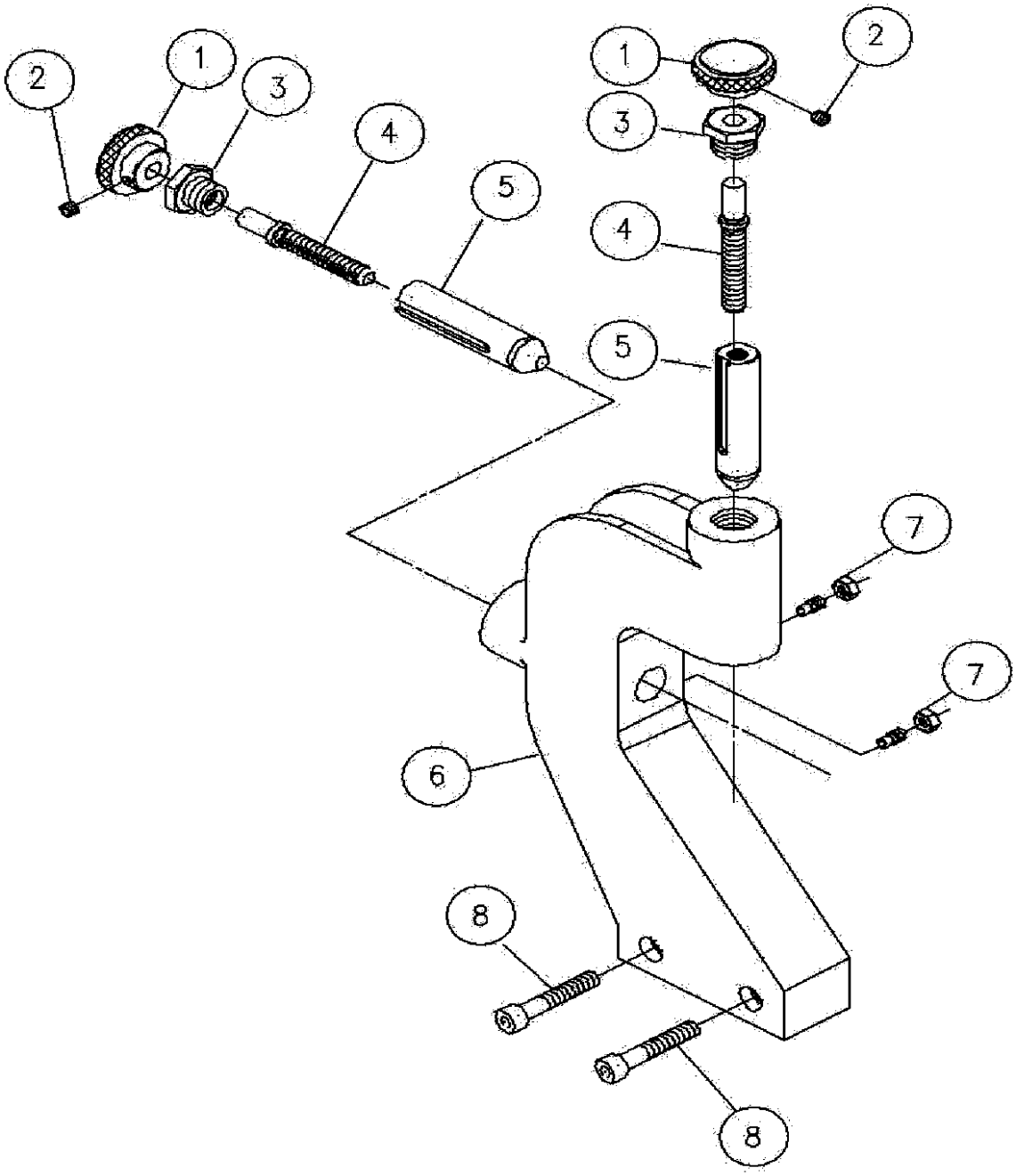
## Parts List P - EVS-1440B Steady Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | E1440VS-FR01 | Nut | Ø20xØ24x25L | 3 |
| 2 | TS-1523011 | Set Screw | M6x6mm | 3 |
| 3 | E1440VS-FR03 | Screw | Ø23x17L | 3 |
| 4 | E1440VS-FR04 | Set Screw | Ø9.5x77L | 3 |
|  | E1440VS-FR01A | Nut Assembly (includes #1~4) |  | 3 |
| 5 | EVS1440B-SR05 | Bronze Shaft | Ø18.8x78L | 3 |
| 6 | E1236VS-SR06 | Arm | 168x32x125 | 1 |
| 7 | TS-1523041/TS-2311061 | Set Screw w/Nut | M6x12L + M6 nut | 3 |
| 8 | E1440VS-SR08 | Shaft | Ø8x40L | 1 |
| 9 | TS-1504111 | Socket Head Cap Screw | M8x55mm | 1 |
| 10 | TS-0732061 | Washer | 3/8 in | 1 |
| 11 | E1440VS-SR11 | Pin | Ø12.7x40L | 1 |
| 12 | E1236VS-SR12 | Base | 171x32x153 | 1 |
| 13 | TS-0561051 | Nut | 1/2 in | 1 |
| 14 | TS-0680061 | Washer | 1/2 in | 1 |
| 15 | TS-0070071 | Cap Screw | 1/2x2-1/2 in | 1 |
| 16 | EBL1236-F30 | Clamp Plate | 85Lx94Wx28h | 1 |

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## 15.18.1 EVS-1440B Follow Rest Assembly – Exploded View




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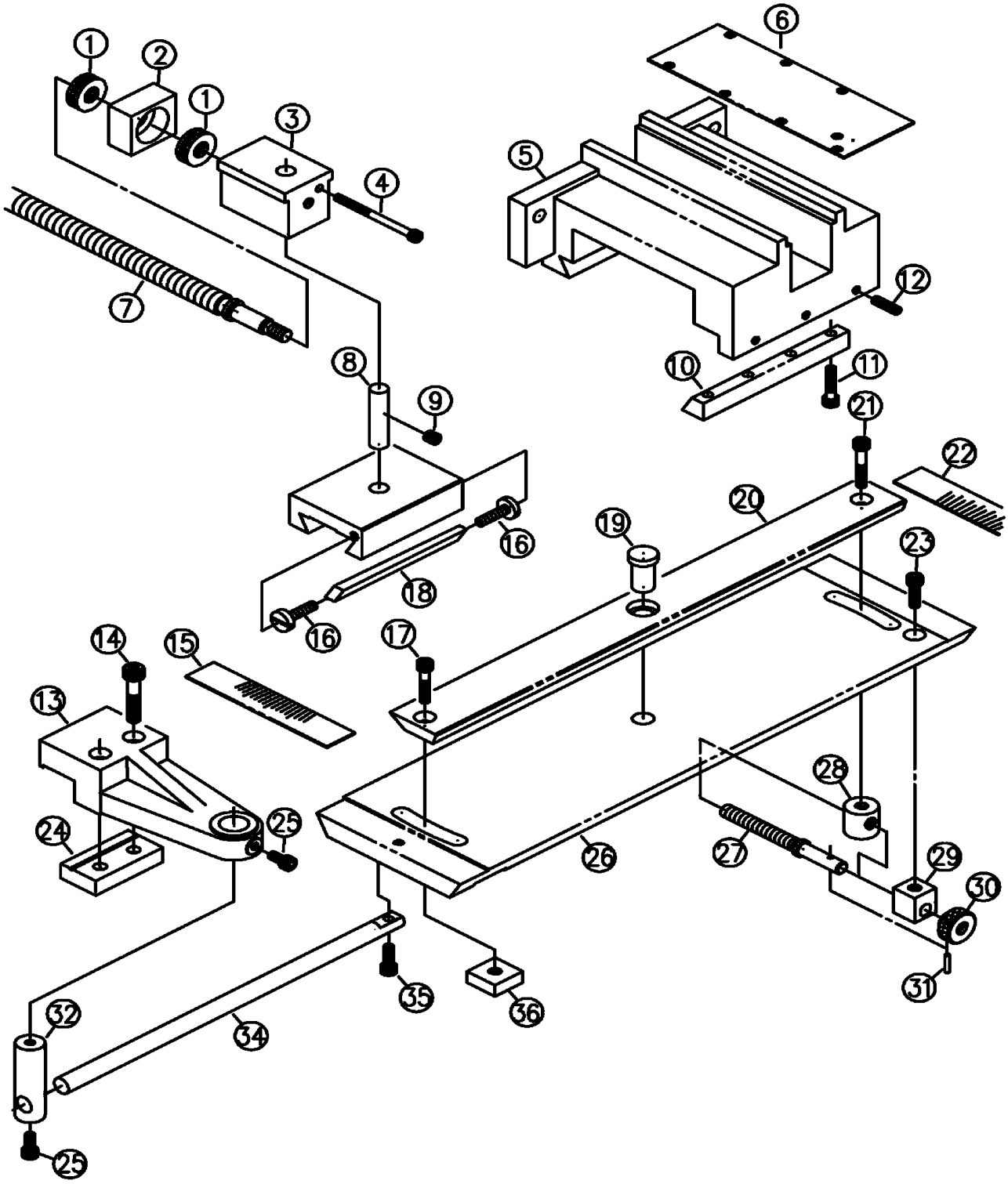
## Parts List Q - EVS-1440B Follow Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | E1440VS-FR01 | Nut | Ø20xØ24x25L | 2 |
| 2 | TS-1523011 | Set Screw | M6x6mm | 2 |
| 3 | E1440VS-FR03 | Screw | Ø23x17L | 2 |
| 4 | E1440VS-FR04 | Set Screw | Ø9.5x77L | 2 |
|  | E1440VS-FR01A | Nut Assembly (includes #1~4) |  | 2 |
| 5 | EVS1440B-SR05 | Bronze Shaft | Ø18.8x78L | 2 |
| 6 | E1236VS-FR06 | Follow Rest | 271x32x159 | 1 |
| 7 | TS-1523041/TS-2311061 | Set Screw w/Nut | M6x12L + M6 nut | 2 |
| 8 | TS-1490081 | Socket Head Cap Screw | M8x45mm | 2 |

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### 15.19.1 #892035 Taper Attachment Assembly (OPTIONAL) – Exploded View




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## Parts List R - #892035 Taper Attachment Assembly (OPTIONAL)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | E1440VS-J01 | Thrust No. 51101 | | 2 |
| 2 | E1440VS-J02 | Block | 52x20x35 | 1 |
| 3 | E1440VS-J03 | Yoke | 60x42x41.5 | 1 |
| 4 | E1440VS-J04 | Socket Head Cap Screw | M5x65MM | 1 |
| 5 | E1440VS-J05 | Base | 175x180x85 | 1 |
| 6 | E1440VS-J06 | Cover | 170x63x1.2 | 1 |
| 7 | E1440VS-J07 | Lead Screw | Ø5/8"x405L | 1 |
| 8 | E1440VS-J08 | Shaft | Ø12x50L | 1 |
| 9 | TS-1524011 | Set Screw | M8x8mm | 1 |
| 10 | E1440VS-J10 | Strip | 130x18.86(10.2)x15 | 1 |
| 11 | TS-1523061 | Set Screw | M6x20mm | 1 |
| 12 | TS-1503061 | Socket Head Cap Screw | M6x25mm | 1 |
| 13 | E1440VS-J13 | Bracket | 159x60x40 | 1 |
| 14 | TS-1504081 | Socket Head Cap Screw | M8x40mm | 1 |
| 15 | E1440VS-J15 | Angle Plate | 128x25x1.2 | 1 |
| 16 | E1440VS-J16 | Gib Screw | | 1 |
| 17 | TS-1503071 | Socket Head Cap Screw | M6x30mm | 1 |
| 18 | E1440VS-J18 | Gib | 110x7.27x5.57 | 1 |

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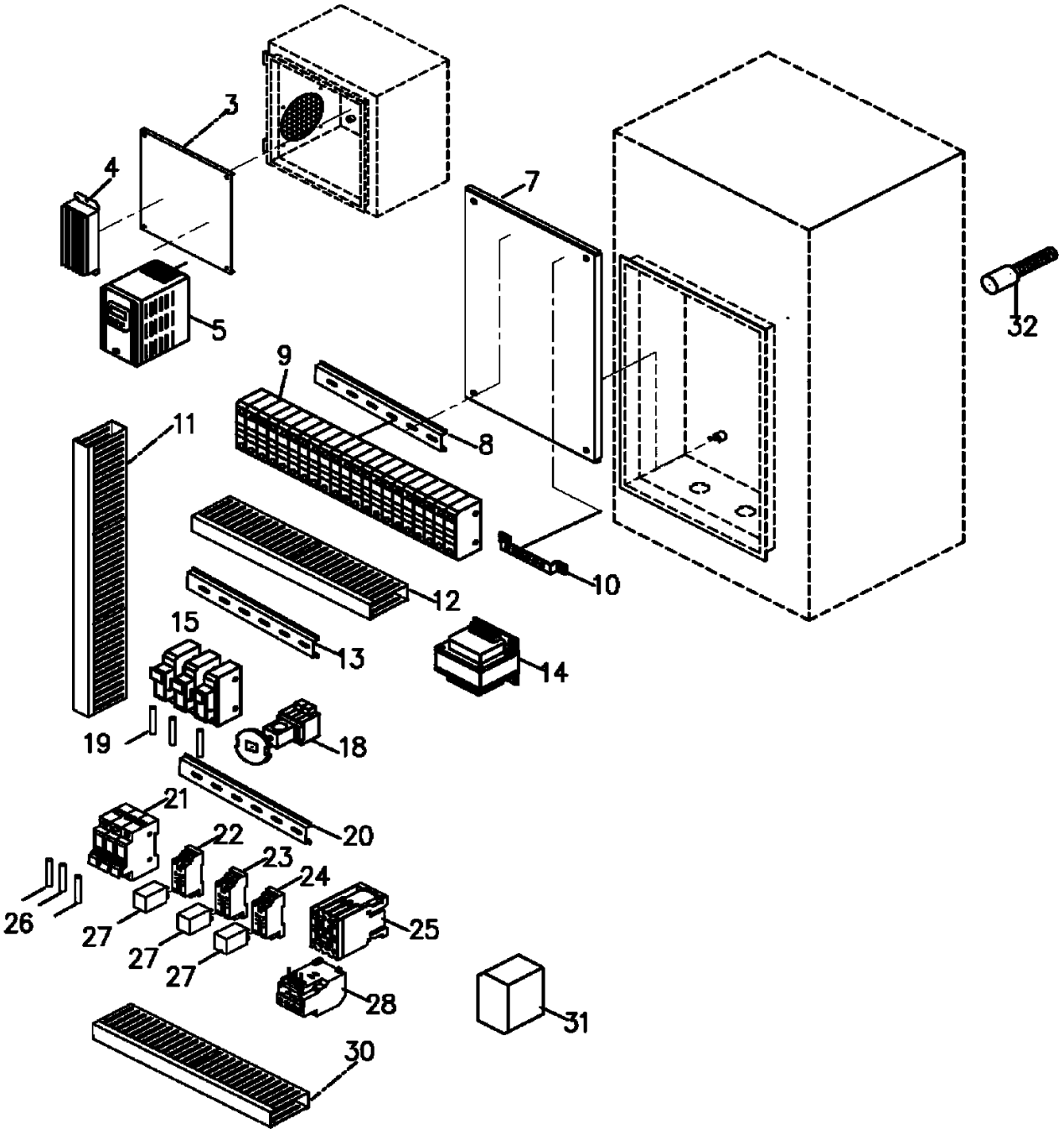
## Parts List R - #892035 Taper Attachment Assembly (OPTIONAL) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 19 | E1440VS-J19 | Shaft | | 1 |
| 20 | E1440VS-J20 | Lever | 420x40x15 | 1 |
| 21 | TS-1503081 | Socket Head Cap Screw | M6x35mm | 1 |
| 22 | E1440VS-J22 | Angle Plate | 126x25x1.2 | 1 |
| 23 | TS-2236181 | Socket Head Cap Screw | M6x18mm | 1 |
| 24 | E1440VS-J24 | Strip | 80x31x13 | 1 |
| 25 | TS-1503031 | Socket Head Cap Screw | M6x12mm | 2 |
| 26 | E1440VS-J26 | Base | 460x130x18 | 1 |
| 27 | E1440VS-J27 | Screw | Ø3/8"(Ø9.525)x105L | 1 |
| 28 | E1440VS-J28 | Nut | Ø22x22L | 1 |
| 29 | E1440VS-J29 | Strip | 19x19x22 | 1 |
| 30 | E1440VS-J30 | Nut | Ø28(Ø20)x19L | 1 |
| 31 | E1440VS-J31 | Pin | 3x15mm | 1 |
| 32 | E1440VS-J32 | Pivot | Ø3/4"x65L | 1 |
| 34 | E1440VS-J33 | Rod | Ø1/2"x300L | 1 |
| 35 | TS-1503041 | Socket Head Cap Screw | M6x16mm | 1 |
| 36 | E1440VS-J35 | Strip | 25x25x10 | 1 |
| | 892035 | Taper Component | | 1 |

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### 15.20.1 EVS-1440B Control Plate Assembly – Exploded View




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## Parts List S - EVS-1440B Control Plate Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 3 | EBL1236VS-H03 | Plate | | 1 |
| 4 | EBL1236VS-H04 | Brake Resistance | 300W 70Ω 220V | 1 |
| 5 | EBL1236VS-H05 | Inverter | VFD022B23A/AC240V/3HP | 1 |
| 7 | EBL1236VS-H07 | Plate | | 1 |
| 8 | EBL1236VS-H08 | Track | | 1 |
| 9 | EVS1440B-H09 | Terminal Blocks (Non-CSA) | 10A /30 | 1 |
| 10 | EBL1236VS-H10 | Earthing Terminal Blocks | | 1 |
| 11 | EBL1236VS-H11 | Trunking | | 1 |
| 12 | EBL1236VS-H12 | Trunking | | 1 |
| 13 | EBL1236VS-H13 | Track | | 1 |
| 14 | EBL1236VS-H14 | Control Circuit Transformer | 120VC /AC24V(5A) | 1 |
| 15 | EVS1440B-H15 | Fuse Box (Non-CSA) | TFBR-101 | 3 |
| 18 | EBL1236VS-H18 | Main Power Switch (QS1) | 690VAC/25A | 1 |
| 19 | EVS1440B-F5A | Fuse (Non-CSA) | 5A TFB-101N | 3 |
| 20 | EBL1236VS-H20 | Track | | 1 |
| 21 | EBL1236VS-H21 | Fuse Boxes (F1) | CT-F101 10x38 | 1 |
| 22 | EBL1236VS-H22 | Relay Socket | | 1 |
| 23 | EBL1236VS-H23 | Relay Socket | | 1 |
| 24 | EBL1236VS-H24 | Relay Socket | | 1 |
| 25 | EBL1236VS-H25 | Magnetic Contactor | CU-11/AC24V/(3A1b) | 1 |
| 26 | EVS1440B-F32A | Fuse (Non-CSA) | 32A CT- FB101 | 3 |
| 27 | EBL1236VS-H27 | Relay (KA1,KA2, KA3) | MY4N-J/ A24V | 3 |
| 28 | EBL1236VS-H28 | Thermal Overload Relay | RHU-10K1/ 0.45~0.63A | 1 |
| 30 | EBL1236VS-H30 | Trunking | | 1 |
| 31 | EVS1440B-H31 | Power Supply | PU N AC 24V | 1 |
| 32 | EVS1440B-H32 | Sensor | PNP M12x40 | 1 |

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